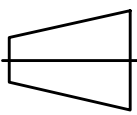
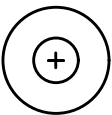
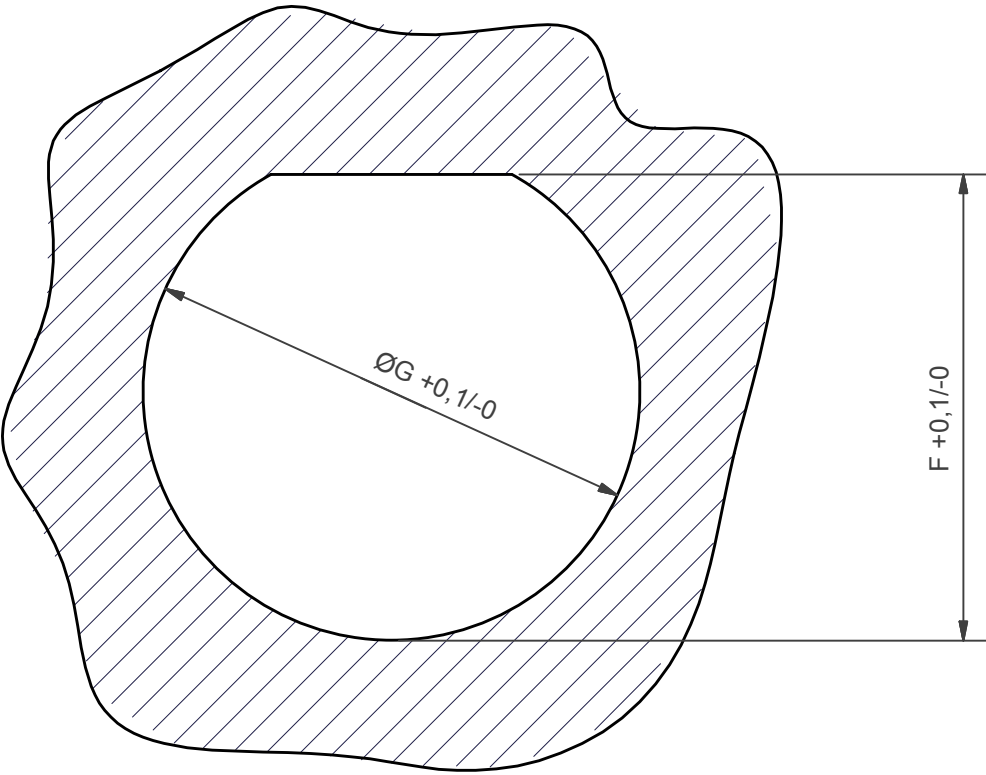


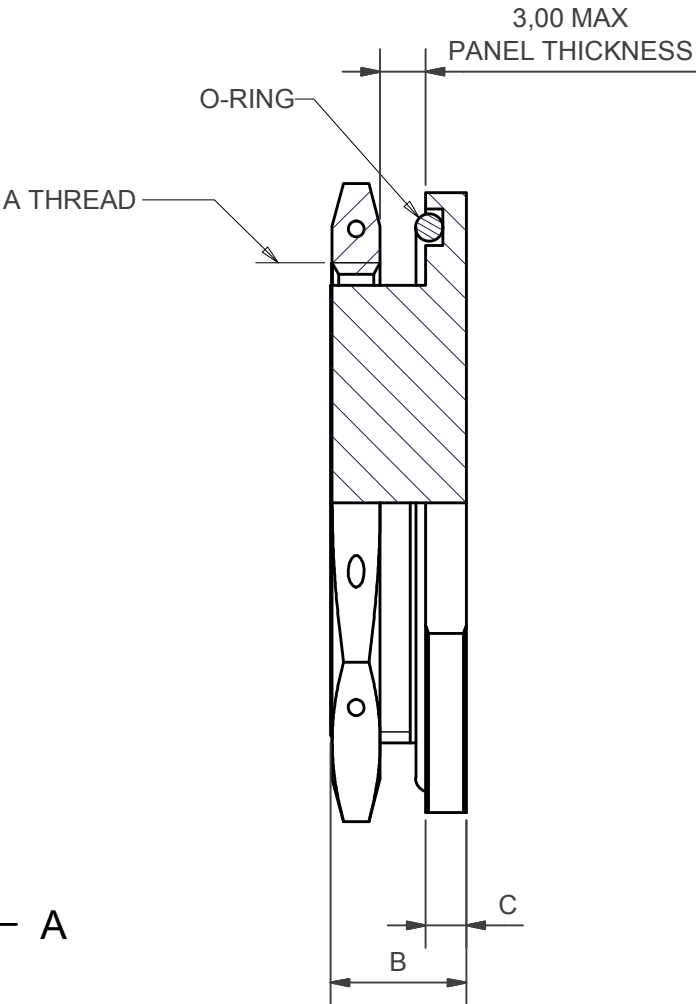
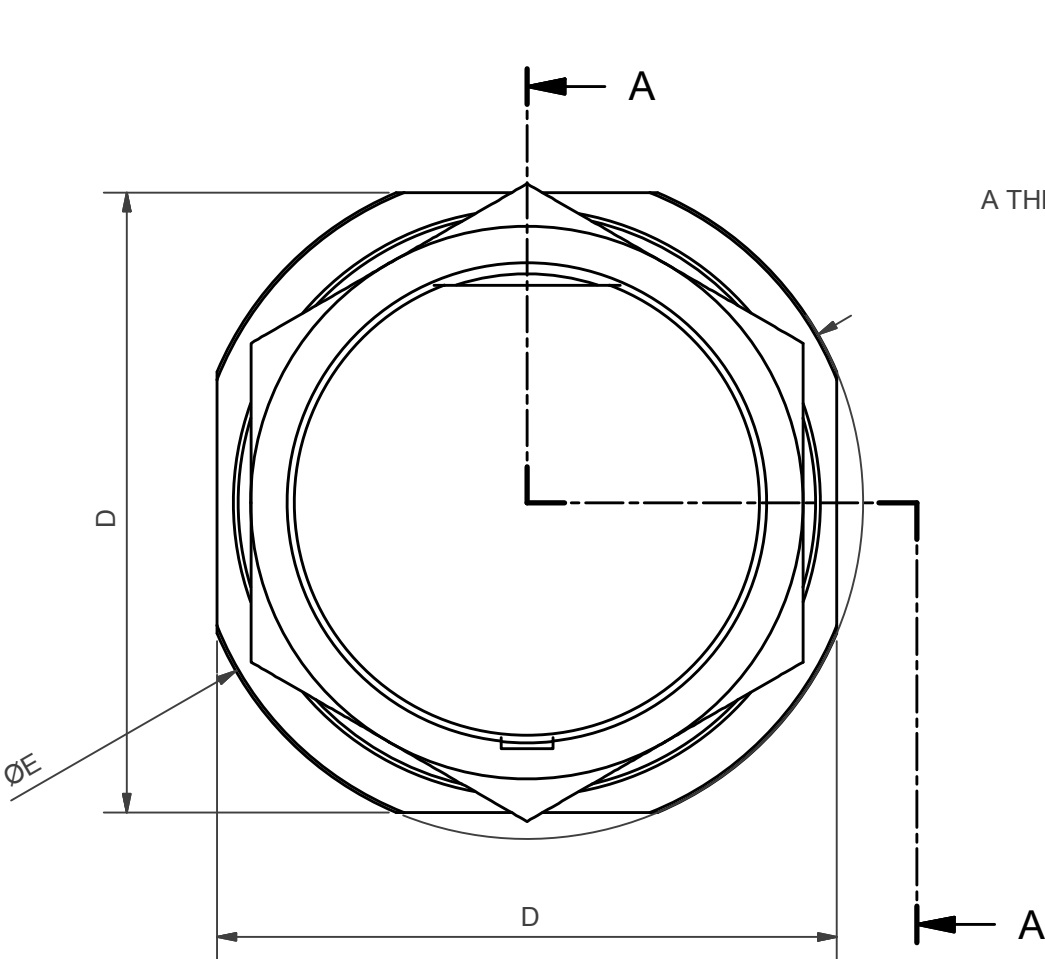
3RD ANGLE PROJECTION



REMOVE ALL SHARP EDGES AND BURRS



PANEL CUTOUT



A-A

TABLE 1

SHELL SIZE	A THREAD	B	C	D	E	F	G
09	11/16-24 UNEF	9,0	2,7	27,0	30,0	16,9	17,7
11	13/16-20 UNEF	9,0	2,7	31,5	35,0	19,5	20,9
13	1-20 UNEF	9,0	2,7	35,0	38,0	24,2	25,6
15	1 1/8-18 UNEF	9,0	2,7	38,0	41,5	27,5	28,8
17	1 1/4-18 UNEF	9,0	2,7	41,	44,5	30,6	32,0
19	1 3/8-18 UNEF	9,8	3,5	46,0	49,5	33,8	35,2
21	1 1/2-18 UNEF	9,8	3,5	49,0	52,5	37,0	38,3
23	1 5/8-18 UNEF	9,8	3,5	52,5	55,5	40,0	41,5
25	1 3/4-18 UNEF	9,8	3,5	55,5	59,0	43,4	44,7

TABLE 2

CODE	MATERIAL / PLATING
1-C	ALUMINIUM / ELECTROLESS NICKEL
1-B	ALUMINIUM / CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
1-G	ALUMINIUM / BLACK ANODISE
1-T	ALUMINIUM / TIN PLATE
1-ZN	ALUMINIUM / BLACK ZINC NICKEL OVER ELECTROLESS NICKEL
4-J	STAINLESS STEEL / PASSIVATE
2-Z	NICKEL ALUMINIUM BRONZE / SHOT BLAST

PC4-27468BP-17-1-C

SERIES
SHELL SIZE (SEE TABLE 1)
MATERIAL (SEE TABLE 2)
PLATING/FINISH (SEE TABLE 2)

ISSUE	DCR NO.	DATE	APPROVED	MATERIAL	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES TOLERANCE ON DIMENSIONS +/-0.1MM TOLERANCE ON ANGLES +/- 1 DEGREE	DO NOT SCALE THIS DRAWING	POLAMCO LTD	PART NO
1.1		10/06/2008	NCW	SEE ABOVE		THIS DRAWING IS COPYRIGHT, AND THE PROPERTY OF POLAMCO LTD. IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.	WESTON LOCK LOWER BRISTOL ROAD BATH BA2 1EP	PC4-27468BP SERIES
					WEIGHT		TITLE	ASSY USED ON
							JAM NUT RECEPTACLE BLANK ASSEMBLY	BASED ON MIL-DTL-38999 SERIES I
				NCAGE CODE: U5792	DRAWN K.SHEPPARD			DRAWING NO C1377