



## HERMETICALLY SEALED AC-LVDT Position Sensors MACRO HSA 750 | HSAR 750

### Overview

Macro Sensors' HSA and HSAR 750 Series of 3/4 inch (19 mm) diameter AC-operated LVDTs are designed for a wide range of position measurement applications. These are rugged hermetically sealed sensors, constructed entirely of stainless steel, and intended for general industrial use. The coil windings are sealed against hostile environments to IEC standard IP-68 and electrical termination is through a sealed axial (HSA) or radial (HSAR) connector. The radial connector offers two important benefits. First, it results in a through-bore design, which permits access to either or both ends of the LVDT's core for better mechanical support and core guidance, and easier cleanout in dusty or dirty locations. The second advantage of the radial connector is shorter installed length compared to units of the same range with axial connectors. The mating connector plug is supplied with the unit.

Available in ranges of  $\pm 0.050$  inch ( $\pm 1.25$  mm) to  $\pm 10.0$  inches ( $\pm 250$  mm), HSA/HSAR 750 Series sensors feature the high resolution, excellent repeatability, and low hysteresis associated with LVDT technology, as well as the highest sensitivity consistent with good linearity. The maximum linearity error for any of these sensors is  $\pm 0.25\%$  of full range output using a statistically best-fit straight line derived by the least squares method.

Macro Sensors offers several standard options that permit a user to customize HSA/HSAR 750 LVDTs, including Teflon® bore liners and metric threaded cores, as well as smaller diameter and low mass cores. In addition, Macro Sensors can provide a range of mounting accessories and core extension rods. On special order, the HSA/HSAR 750 Series can be constructed for resistance to mild nuclear radiation, as well as for immersion in pressurized fluids and to withstand higher operating temperatures.

All HSA/HSAR 750 Series LVDTs will operate properly with any conventional differential input LVDT signal conditioners, but operation with ratiometric LVDT signal conditioning is not recommended. Macro Sensors offers a full line of LVDT signal conditioners that will deliver optimum performance from any HSA/HSAR 750 Series LVDT.

## HERMETICALLY SEALED

HSA 750 | HSAR 750 | AC-LVDT Position Sensors

### Benefits

- ♦ Ranges of  $\pm 0.050$  inch to  $\pm 10.0$  inches
- ♦ Environmentally sealed to IEC IP-68
- ♦ Non-linearity less than  $\pm 0.25\%$  of FRO

### Applications

- ♦ Machine tool positioners
- ♦ Materials testing extensometers
- ♦ Hydraulic cylinder position
- ♦ Valve position sensing
- ♦ Automatic assembly equipment
- ♦ Corrosive environments

### General Specifications

|                                           |                                            |
|-------------------------------------------|--------------------------------------------|
| <b>Input Voltage</b>                      | 3.0 V <sub>rms</sub> (nominal)             |
| <b>Input Frequency</b>                    | 2.5 to 3.0 kHz                             |
| <b>Linearity Error</b>                    | $\leq \pm 0.25\%$ of FRO                   |
| <b>Repeatability Error</b>                | $< 0.01\%$ of FSO                          |
| <b>Hysteresis Error</b>                   | $< 0.01\%$ of FSO                          |
| <b>Operating Temperature</b>              | -65°F to +220°F<br>(-55°C to +105°C)       |
| <b>Thermal Coefficient of Sensitivity</b> | -0.01%/°F (nominal)<br>(-0.02%/°C nominal) |
| <b>Vibration Tolerance:</b>               | 20 g to 2 kHz                              |
| <b>Shock Survival</b>                     | 1000 g, 11 ms                              |

### Ordering Information

- ♦ Order by model number with range.
- ♦ For metric threaded core option, add -006 after model number with range.
- ♦ For Teflon® bore liner option, add -010 after model number with range.
- ♦ For small diameter core option, add -020 after model number with range.
- ♦ For multiple options, add sum of dash numbers after model number with range.

# HERMETICALLY SEALED

HSA 750 | HSAR 750 | AC-LVDT Position Sensors

## Specifications

| MODEL ►                    | HSA 750<br>-050 | HSA 750<br>-125 | HSA 750<br>-250 | HSA 750<br>-500 | HSA 750<br>-1000 | HSA 750<br>-2000 | HSA 750<br>-3000 | HSA 750<br>-4000 | HSA 750<br>-5000 | HSA 750<br>-7500 | HSA 750<br>-10000 |
|----------------------------|-----------------|-----------------|-----------------|-----------------|------------------|------------------|------------------|------------------|------------------|------------------|-------------------|
| PARAMETER ▼                |                 |                 |                 |                 |                  |                  |                  |                  |                  |                  |                   |
| Nominal Range (inches)     | ±0.050          | ±0.125          | ±0.25           | ±0.50           | ±1.00            | ±2.00            | ±3.00            | ±4.00            | ±5.00            | ±7.50            | ±10.00            |
| Nominal Range (mm)         | ±1.3            | ±3.0            | ±6.3            | ±12.5           | ±25              | ±50              | ±75              | ±100             | ±125             | ±190             | ±250              |
| Sensitivity (mV/V/.001 in) | 6.1             | 3.9             | 2.4             | 0.63            | 0.61             | 0.37             | 0.25             | 0.17             | 0.12             | 0.11             | 0.07              |
| Sensitivity (mV/V/mm)      | 240             | 154             | 96              | 25              | 24               | 15               | 9.8              | 6.7              | 4.7              | 4.3              | 2.8               |
| Primary Impedance (Ω)      | 325             | 735             | 1400            | 1200            | 1250             | 2150             | 2150             | 420              | 600              | 775              | 620               |
| Dimension "A" (inches)     | 2.01            | 2.64            | 3.35            | 5.92            | 7.38             | 10.91            | 13.65            | 16.17            | 18.65            | 23.85            | 31.66             |
| Dimension "A" (mm)         | 51.1            | 67.1            | 85.1            | 150.4           | 187.5            | 277.1            | 346.1            | 411              | 473.7            | 606              | 804               |
| Dimension "B" (inches)     | 0.80            | 1.25            | 1.65            | 3.45            | 3.45             | 5.30             | 6.20             | 6.20             | 6.20             | 7.00             | 9.50              |
| Dimension "B" (mm)         | 20.3            | 31.7            | 41.9            | 87.6            | 87.6             | 134.6            | 157.5            | 157.5            | 157.5            | 177.8            | 241.3             |
| Dimension "N" (inches)     | 0.63            | 0.94            | 1.32            | 2.57            | 3.32             | 5.07             | 6.29             | 7.65             | 8.94             | 11.52            | 15.42             |
| Dimension "N" (mm)         | 16              | 24              | 33              | 65              | 84               | 129              | 160              | 194              | 227              | 293              | 392               |
| Weight - Body (ounces)     | 1.6             | 2.1             | 2.5             | 3.3             | 4.3              | 6.2              | 8.2              | 9.2              | 10.0             | 14.2             | 18.3              |
| Weight - Body (g)          | 45              | 59              | 71              | 93              | 122              | 176              | 232              | 260              | 283              | 402              | 519               |
| Weight - Core (ounces)     | 0.08            | 0.12            | 0.18            | 0.40            | 0.40             | 0.65             | 0.80             | 0.80             | 0.80             | 0.90             | 1.20              |
| Weight - Core (g)          | 2.4             | 3.7             | 4.8             | 11.6            | 11.6             | 18               | 22               | 22               | 22               | 25.5             | 34                |

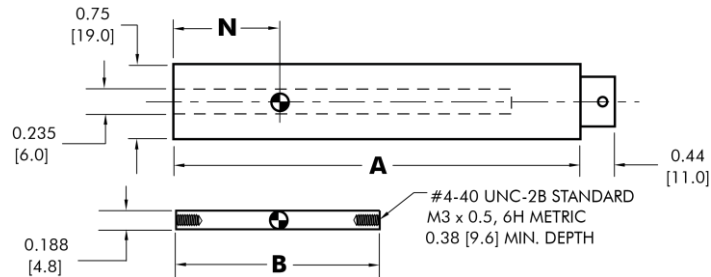
| MODEL ►                    | HSAR 750<br>-050 | HSAR 750<br>-125 | HSAR 750<br>-250 | HSAR 750<br>-500 | HSAR 750<br>-1000 | HSAR 750<br>-2000 | HSAR 750<br>-3000 | HSAR 750<br>-4000 | HSAR 750<br>-5000 | HSAR 750<br>-6000 | HSAR 750<br>-7500 | HSAR 750<br>-10000 |
|----------------------------|------------------|------------------|------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------------|
| PARAMETER ▼                |                  |                  |                  |                  |                   |                   |                   |                   |                   |                   |                   |                    |
| Nominal Range (inches)     | ±0.050           | ±0.125           | ±0.25            | ±0.50            | ±1.00             | ±2.00             | ±3.00             | ±4.00             | ±5.00             | ±6.00             | ±7.50             | ±10.00             |
| Nominal Range (mm)         | ±1.3             | ±3.0             | ±6.3             | ±12.5            | ±25               | ±50               | ±75               | ±100              | ±125              | ±150              | ±190              | ±250               |
| Sensitivity (mV/V/.001 in) | 6.1              | 3.9              | 2.4              | 0.63             | 0.34              | 0.20              | 0.23              | 0.17              | 0.12              | 0.11              | 0.11              | 0.07               |
| Sensitivity (mV/V/mm)      | 240              | 154              | 96               | 25               | 13.4              | 8.0               | 9.0               | 6.7               | 4.7               | 4.3               | 4.3               | 2.8                |
| Primary Impedance (Ω)      | 325              | 735              | 1400             | 1200             | 785               | 575               | 1200              | 420               | 600               | 500               | 775               | 620                |
| Dimension "A" (inches)     | 2.01             | 2.64             | 3.35             | 5.92             | 7.38              | 10.91             | 13.65             | 16.17             | 18.65             | 18.65             | 23.85             | 31.66              |
| Dimension "A" (mm)         | 51.1             | 67.1             | 85.1             | 150.4            | 187.5             | 277.1             | 346.1             | 411               | 473.7             | 473.7             | 606               | 804                |
| Dimension "B" (inches)     | 0.80             | 1.25             | 1.65             | 3.45             | 4.00              | 5.30              | 6.20              | 6.20              | 6.20              | 5.30              | 7.00              | 9.50               |
| Dimension "B" (mm)         | 20.3             | 31.7             | 41.9             | 87.6             | 101.6             | 134.6             | 157.5             | 157.5             | 157.5             | 134.6             | 177.8             | 241.3              |
| Dimension "N" (inches)     | 0.63             | 0.94             | 1.32             | 2.57             | 3.32              | 5.07              | 6.29              | 7.65              | 8.94              | 8.94              | 11.52             | 15.42              |
| Dimension "N" (mm)         | 16               | 24               | 33               | 65               | 84                | 129               | 160               | 194               | 227               | 227               | 293               | 392                |
| Weight - Body (ounces)     | 1.6              | 2.1              | 2.5              | 3.3              | 4.3               | 6.2               | 8.2               | 9.2               | 10.0              | 10.0              | 14.2              | 18.3               |
| Weight - Body (g)          | 45               | 59               | 71               | 93               | 122               | 176               | 232               | 260               | 283               | 283               | 402               | 519                |
| Weight - Core (ounces)     | 0.08             | 0.12             | 0.18             | 0.40             | 0.47              | 0.65              | 0.80              | 0.80              | 0.80              | 0.65              | 0.90              | 1.20               |
| Weight - Core (g)          | 2.4              | 3.7              | 4.8              | 11.6             | 13.4              | 18                | 22                | 22                | 22                | 18                | 25.5              | 34                 |

## HERMETICALLY SEALED

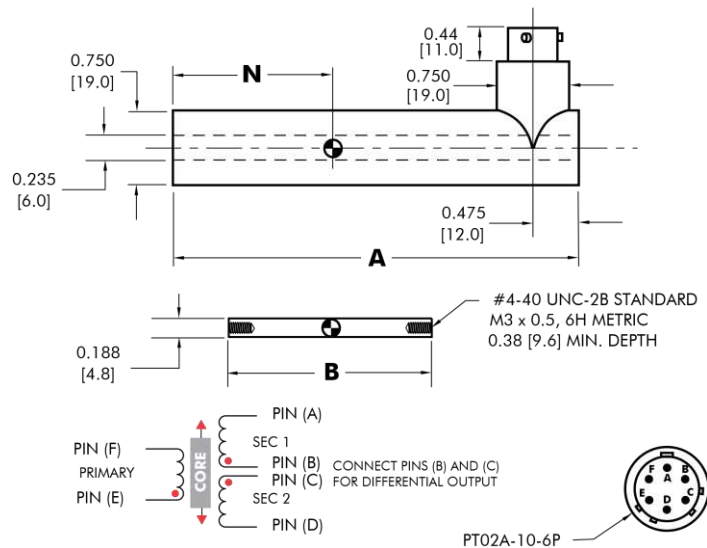
HSA 750 | HSAR 750 | AC-LVDT Position Sensors

### Dimensions

#### HSA 750



#### HSAR 750



#### NORTH AMERICA

AST Macro Sensors,  
a TE Connectivity company  
Tel: 800-522-6752  
Email: [customercare.pens@te.com](mailto:customercare.pens@te.com)

#### TE.com/sensorsolutions

AST Macro Sensors, a TE Connectivity company.

AST Macro Sensors, TE Connectivity, TE Connectivity (logo) and EVERY CONNECTION COUNTS are trademarks. All other logos, products and/or company names referred to herein might be trademarks of their respective owners.

The information given herein, including drawings, illustrations and schematics which are intended for illustration purposes only, is believed to be reliable. However, TE Connectivity makes no warranties as to its accuracy or completeness and disclaims any liability in connection with its use. TE Connectivity's obligations shall only be as set forth in TE Connectivity's Standard Terms and Conditions of Sale for this product and in no case will TE Connectivity be liable for any incidental, indirect or consequential damages arising out of the sale, resale, use or misuse of the product. Users of TE Connectivity products should make their own evaluation to determine the suitability of each such product for the specific application.

© 2015 TE Connectivity Ltd. family of companies All Rights Reserved.

HSA 750 | HSAR 750 11/01/15