

## OXY-FLEX Series

### Oxygen Transmitter

PST offers a compact and cost-effective zirconia transmitter to measure percentage level oxygen in combustion processes, excess air monitoring, bakery ovens, and many more applications.

The unit is configurable to measure either 0.1...25 % or 0.1...100 % oxygen and offers manual or automatic calibration to suit the customer's needs.

The probe can be mounted directly on the housing unit or a shielded cable. The OXY-FLEX is easy to install and integrate into existing systems as no specialist software is required.



### Highlights

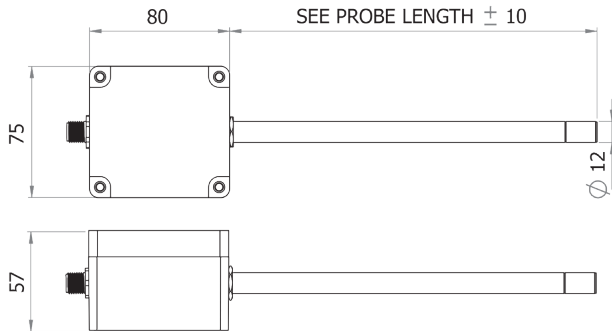
- Configurable outputs: 4-20 mA and 0...10 V DC or RS232 comms interface
- Cycling 3.3 V DC logic output allows direct monitoring of the O<sub>2</sub> sensor for diagnostic purposes
- Can be calibrated in normal air, 20.7 % O<sub>2</sub>, or in any other known O<sub>2</sub> concentration
- Selectable output filtering allows fast and dynamic or slow and stable output
- Externally triggered automatic or manual calibration
- Sample temperature from -100 °C / -148 °F to +400 °C / 750 °F
- IP66 certified enclosure in either aluminum or stainless-steel
- Certified CE, UKCA, ISO9001

### Applications

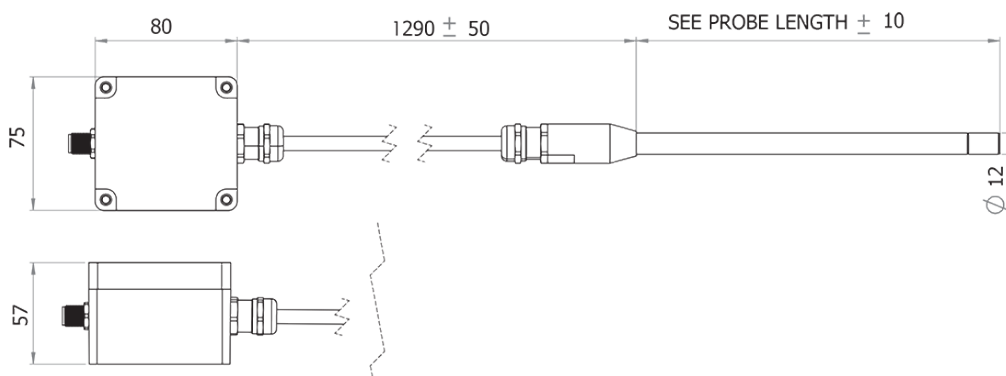
- Compressed air class 1 to Class 6 dryers
- Breathing air
- Inert and bulk gases
- Welding gases
- Combustion optimization
- Pharmaceutical oxygen control
- Oil, gas and biomass boilers
- Composting
- Commercial baking ovens
- Oxygen generation

## Product Dimensions

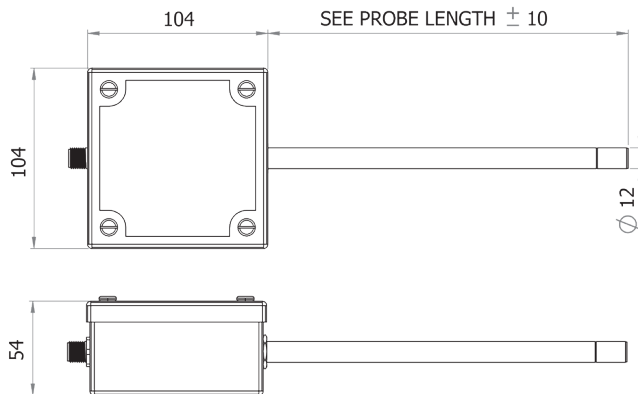
### XZR200 with Aluminum housing



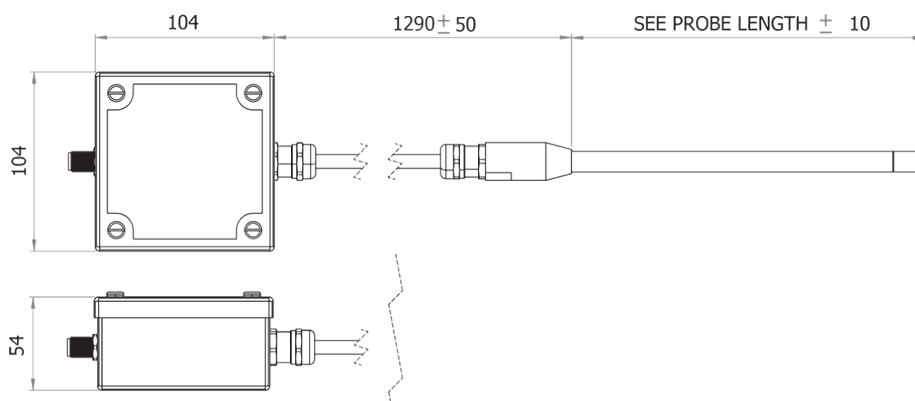
### XZR201 with Aluminum housing with probe connected via shielded cable



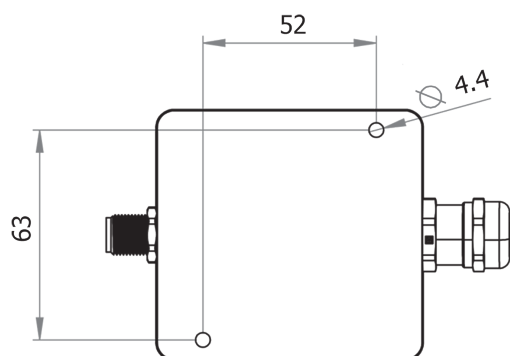
### XZR210 with stainless-steel housing



### XZR211 with stainless-steel housing with probe connected via shielded cable

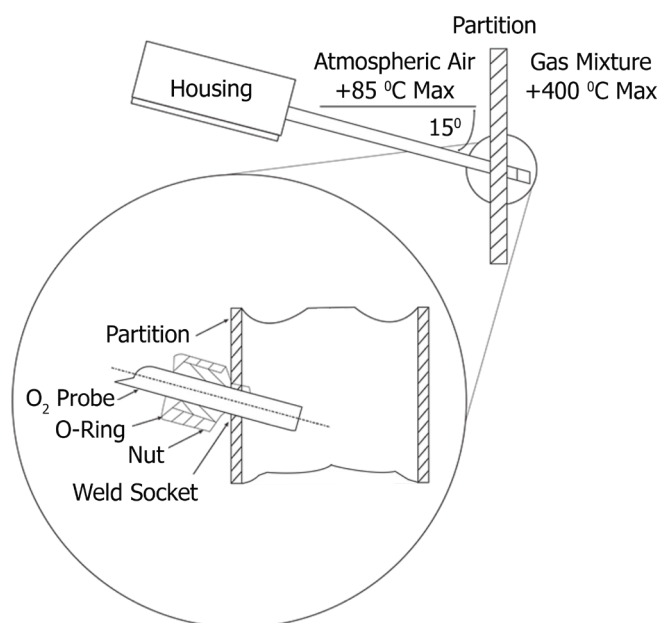


### XZR Aluminum housing mounting

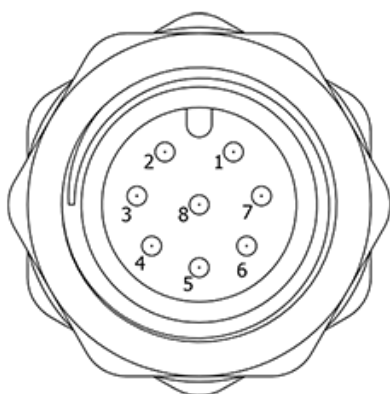


Mounting holes in the aluminum housing are accessible on removal of the lid.

**Note:** The XZR210, XZR211 housing cannot be mounted directly to a flat surface. The customer must use a suitable bracket of their own design.



### XZR Connections



As seen from outside of housing.  
Connector: M12, 8 Pin, A Coded

| Sensor Connections |                        |
|--------------------|------------------------|
| Pin Number         | Connection             |
| 1                  | 24 V DC $\pm$ 10 %     |
| 2                  | Not Connected          |
| 3                  | 0...10 V DC / RS232 Rx |
| 4                  | 4...20 mA / RS232 Tx   |
| 5                  | Cycle                  |
| 6                  | Calibrate              |
| 7                  | GND (0 V DC)           |
| 8                  | Not Connected          |

## Technical Specifications

| Performance                                 |                                                              |
|---------------------------------------------|--------------------------------------------------------------|
| Measurement Technology                      | Zirconia                                                     |
| Gas                                         | Oxygen                                                       |
| Measurement Range                           | 0.1...25 % or 0.1...100 %                                    |
| Output Resolution                           | 0.01 V, 0.01 mA or 0.01 % O <sub>2</sub>                     |
| Accuracy (0-25%)                            | < 0.5 % O <sub>2</sub>                                       |
| Accuracy (0-100%)                           | < 1 % O <sub>2</sub>                                         |
| Response Time (T10-90)                      | < 15 seconds                                                 |
| Repeatability                               | < 0.5 %                                                      |
| Sample Flow Rate                            | 0...10 m/sec                                                 |
| Sample Flow Effect (calibrated @ 0.5 l/min) | ±0.1 % O <sub>2</sub> (0 to 1 l/min)                         |
| Sample Pressure                             | Atmospheric*                                                 |
| Sample Temperature                          | Up to + 400 °C                                               |
| Background Gas                              | Air, N <sub>2</sub> , CO <sub>2</sub> , Ar or combustion gas |



**Warning: Probe tip can be hot, do not touch**

| Electrical Input / Output |                                                   |
|---------------------------|---------------------------------------------------|
| Supply Voltage            | 24 V DC, ±10 %                                    |
| Supply Current            | <1A Operating @ 24 V DC<br><2A Start-up @ 24 V DC |
| Analog Outputs            | 0...10 V DC, 4...20 mA                            |
| Comms Output              | RS232                                             |

| Mechanical Specifications |                                                            |
|---------------------------|------------------------------------------------------------|
| Warm Up time              | Approx. 10 minutes                                         |
| Probe Dimensions          | 220, 400 or 600 mm (length)<br>ø12 mm                      |
| Weight                    | < 0.5 kg                                                   |
| Wetted Materials          | Stainless-steel                                            |
| Process Connection        | 12 mm Swagelok® compression fitting or equivalent required |
| Ingress Protection        | IP66                                                       |
| Housing Material          | Waterproof die-cast aluminum or stainless-steel housing    |

| Operating Conditions |                             |
|----------------------|-----------------------------|
| Ambient Temperature  | -10...+85 °C (14...+185 °F) |

\*The OXY-FLEX is designed to be operated at atmospheric pressures.

However, it is possible to measure in the range 0 to 25% O<sub>2</sub> at pressures up to 3 barg (43.5 psig) without damage to the unit.

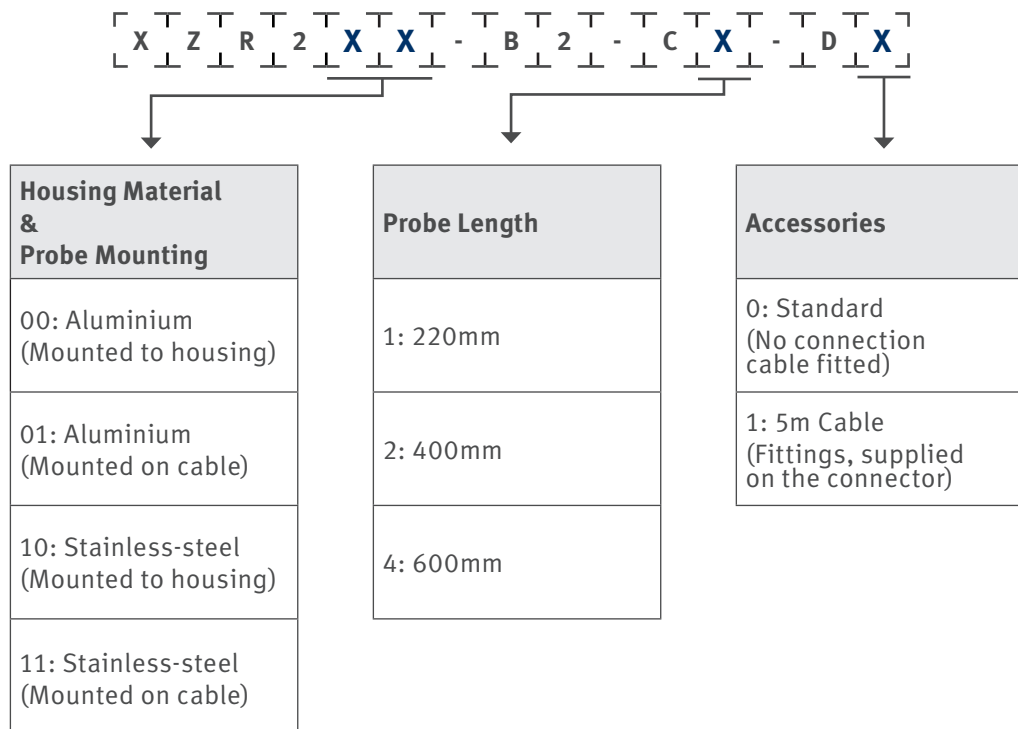
The unit will require calibration at the operating pressure and a separate pressure transducer feeding into the control system may be required.



**Caution: Prolonged operation below 0.1 % O<sub>2</sub> can damage the sensing element.**

## Order Information

Generate your specific part number using the convention shown below. Use only those letters and numbers that correspond to the switch and output options you require.



For example, if you require a transmitter in a stainless steel housing with a 600mm probe length and 5m cable, you would order: XZR210-B2-C4-D1

## Process and Electrical Connectors

| Part Number         | Description                                                                 |
|---------------------|-----------------------------------------------------------------------------|
| <b>XZR200-PCON1</b> | 12mm (0.5") tube to ½" NPT(M) Stud – Bored through to 12mm (0.5") tube      |
| <b>XZR200-PCON2</b> | 12mm (0.5") tube to ½" ISO/BSP(T) Stud – Bored through to 12mm (0.5") tube  |
| <b>XZR200-PCON3</b> | 12mm (0.5") tube to ½" ISO/BSP(P) Stud – Bored through to 12mm (0.5") tube  |
| <b>XZR200-PCON4</b> | 12mm (0.5") tube to ½" N.B. tube (Weld) – Bored through to 12mm (0.5") tube |
| <b>CON</b>          | Mating Connector. Binder 713 Series                                         |



### CAUTION

Do not exceed maximum ratings and ensure sensor(s) are operated in accordance with their requirements. Carefully follow all wiring instructions as incorrect wiring can cause permanent damage to the device.

PST adopts a continuous development program which sometimes necessitates specification changes without notice.

For technical assistance or enquiries on other sensor options, please contact [uk.sst.sales@processsensing.com](mailto:uk.sst.sales@processsensing.com)

### INFORMATION

As customer applications are outside of PST control, the information provided is given without legal responsibility. Customers should test under their own conditions to ensure that the equipment is suitable for their intended application.