#### **Compact: S62 Series**

#### **High-performance Sensors**







Class 2

Class 2

- High-resolution sensors with LED or Laser emission
- Background suppression models ranging from 30 350mm
- Polarized retro-reflective with operating distances up to .3 20m
- Sturdy ABS housing with compact 18 x 50 x 50mm dimensions
- NPN or PNP double output with standard NO-NC configuration

The S62 series, in a 18 x 50 x 50mm compact plastic housing, offers maximum performance for industrial automation applications.

The background suppression proximity models can detect up to 300mm using visible red LED emission, or up to 2000mm with infrared emission. The operating distance can be adjusted through a precise multiturn mechanical regulation of optical triangulation to obtain maximum immunity against color differences of the detected object or of the background, even if very reflective.

A visible red laser is available with a 50-350mm background suppression distance and a polarized retroreflective range reaching more than 20m.

These Laser sensors are characterized by a very small light spot, as well as a fast response time for excellent detection repeatability, even of very small objects or movement.

IDEC

## Sensors

IDEC

**PLCs** 

Operator Interfaces

**Automation Software** 

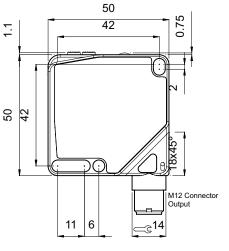
The background suppression proximity sensor can be set precisely over the limit that the object is not detected, even with subtle differences between objects with material or color variances.

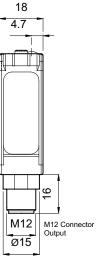
Threshold switching adjustment is easy and more precise due to the multi-turn mechanical sensitivity adjustment and numerical scale.

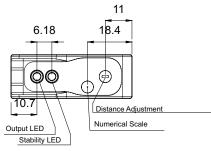
The polarized retro-reflective model detects very shiny objects even with mirrored surfaces.











#### **Indicators & Settings**



USA: 800-262-IDEC

For information on accessories, see page 171.

**Power Supplies** 

PLCs

**Operator Interfaces** 

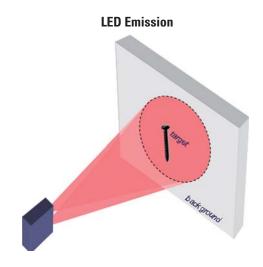
#### **Emission Type**

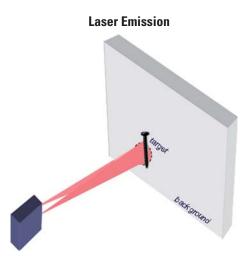
The ability of background suppression sensors to detect very small variances in contrast (between light and dark areas) allows detection of the presence or absence of a dark-colored target, even on a light-colored, very reflective background. However, if the target is much smaller than the light spot or smaller than the background area, detection can be difficult because of either low resolution or a "cross-eyed" effect (excessive light reflected by the background).

The narrow light beam of the S62 Laser background suppression sensor is the right solution for good resolution and to avoid a "cross-eyed" effect. It can detect the smallest objects or their minimal movements, even with large and/or reflective background areas.

The Laser polarized retro-reflective sensor of the S62 series, as well as increasing maximum operating distance, offers improved detection resolution due to smaller dimensions of the light beam with respect to the LED emission beam.

The minimum detectable dimension corresponds to the emission beam diameter at the detection distance. Using reflectors (0.8mm microcubes) will help to achieve maximum resolution. For example, the R8 is suitable for short distances up to 2m, while the R7 or R20 models are for distances up to 22m.





152

**Communication & Networking** 

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|---|---|---|---|
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#### **Specifications for LED Emission Models**

|  |                                   | S62-PA-5-M01 | S62-PA-5-M11 | S62-PA-5-M21 | S62-PA-5-M31 |
|--|-----------------------------------|--------------|--------------|--------------|--------------|
|  | 30 - 300mm                        | √            | -            | _            | _            |
| Oneverting Distance                    | 60 - 600mm                        | -            |              | -            | -            |
| Operating Distance                     | 60 - 1200mm                       | -            | -            |              | -            |
|  | 200 - 2000mm                      | -            | -            | -            | $\checkmark$ |
| Power Supply                           | 10 - 30V DC 1                     | √            | $\checkmark$ | √            | $\checkmark$ |
| Ripple                                 | ≤ 2 Vpp                           | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Current Draw                           | ≤ 40mA                            | √            | $\checkmark$ | √            | $\checkmark$ |
| ·· · · · · · · · · · · · · · · · · · · | Red LED 660nm                     | $\checkmark$ | -            | -            | -            |
| Light Emission <sup>2</sup>            | Infrared LED 880nm                | -            | $\checkmark$ | √            | $\checkmark$ |
|  | 6 x 6mm at 200mm                  | $\checkmark$ | -            | -            | -            |
| Spot Dimension                         | 15 x 15mm at 400mm                | -            | $\checkmark$ | √            | -            |
|  | 200 x 200 at 2000mm               | -            | -            | -            | $\checkmark$ |
| Setting                                | 6-turn sensitivity adjustment     | √            | $\checkmark$ | √            | $\checkmark$ |
|  | Yellow OUTPUT LED                 | $\checkmark$ |              | $\checkmark$ | $\checkmark$ |
| Indicators                             | Green STABILITY LED               | √            |              | $\checkmark$ | $\checkmark$ |
| • · · · •                              | PNP, NO and NC (-PP suffix)       | $\checkmark$ |              | $\checkmark$ |              |
| Output Type                            | NPN, NO and NC (-NN suffix)       | √            |              | √            |              |
| Output Current                         | ≤ 100mA                           | $\checkmark$ |              | $\checkmark$ |              |
| Saturation Voltage                     | ≤ 2V                              | √            |              | $\checkmark$ | $\checkmark$ |
|  | 500µs                             | $\checkmark$ |              | -            | -            |
| Response Time                          | 1ms                               | -            | _            | $\checkmark$ | -            |
|  | 1.5ms                             | -            | -            | -            | $\checkmark$ |
|  | 330Hz                             | -            | _            | _            | $\checkmark$ |
| Max. Switching Frequency               | 500Hz                             | -            | -            | $\checkmark$ | -            |
|  | 1kHz                              | √            |              | _            | -            |
| Operating Mode                         | Light on NO / dark on NC          | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Connection                             | M12 4-pole connector <sup>3</sup> | √            | $\checkmark$ | √            | $\checkmark$ |
| Mechanical Protection                  | IP67                              | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Protection Devices                     | A, B <sup>4</sup>                 |              | $\checkmark$ | √            | $\checkmark$ |
| Housing Material                       | ABS                               | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
|  | Window: PMMA                      | √            |              | V            | √            |
| Lens Material                          | Lenses: PC                        | $\checkmark$ |              |              |              |
| Weight                                 | 40g max.                          | √            |              | V            |              |
| Operating Temperature                  | -10 to +55°C                      | $\checkmark$ | $\checkmark$ | $\checkmark$ |              |
| Storage Temperature                    | -20 to +70°C                      | √            |              | V            | √            |
| Reference Standard                     | EN60947-5-2, UL508                | $\checkmark$ |              | V            |              |

**PLCs** 

1. Limit values

Average life of 100,000 hrs with T<sub>A</sub> = +25 °C
Connector can be locked in two positions
A - reverse polarity protection B - overload and short-circuit protection



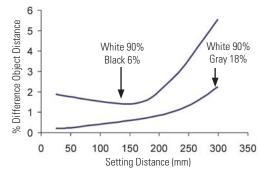
PLCs

**Operator Interfaces** 

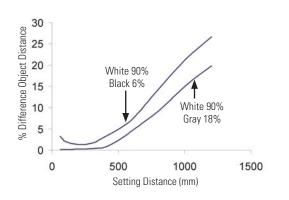
**Automation Software** 

#### **Detection Diagrams for Models with LED Emission**

#### 30 - 300mm Background Suppression



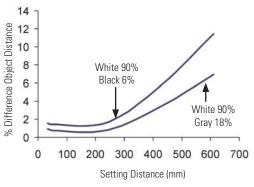
#### 60 - 1200mm Background Suppression



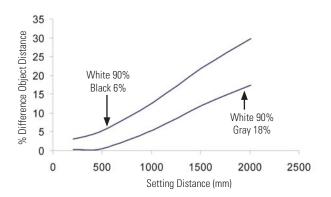
# **Power Supplies**

0

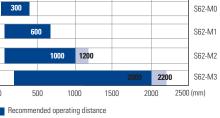
# 60 - 600mm Background Suppression



#### 200 - 2000mm Background Suppression



# Operating Distance



Maximum operating distance

| T  | D | E | C |
|----|---|---|---|
| 2. |   |   |   |

|   |   | S62-PL-5-B01 | S62-PL-5-M11 |
|---|---|--------------|--------------|
| Polarized Retro-reflective Operating Distance | 0.3 - 20m (using R2, refer to table on next page) | $\checkmark$ | -            |
| Background Suppr. Operating Distance          | 50 - 350mm  | -            | $\checkmark$ |
| Power Supply                                  | 10 - 30V DC 1                                     | $\checkmark$ | $\checkmark$ |
| Ripple  | ≤ 2 Vpp   | $\checkmark$ | $\checkmark$ |
| Current Draw                                  | ≤ 30mA  | $\checkmark$ | $\checkmark$ |
| Light Emission                                | Red Laser 645 - 665nm <sup>2</sup>                | $\checkmark$ | $\checkmark$ |
| Spot Dimension                                | 0.5mm at 0.5m                                     | $\checkmark$ |              |
|   | ≤ 0.4mm at 150mm                                  | -            | $\checkmark$ |
| Setting                                       | 270 degree sensitivity adjustment                 | $\checkmark$ | -            |
| Setting                                       | 6-turn sensitivity adjustment                     | -            | $\checkmark$ |
| Indicators                                    | Yellow OUTPUT LED                                 | $\checkmark$ | $\checkmark$ |
|   | Green POWER ON LED                                | $\checkmark$ | $\checkmark$ |
| Output Type                                   | PNP, NO and NC (-PP suffix)                       |              |              |
|   | NPN, NO and NC (-NN suffix)                       | $\checkmark$ | $\checkmark$ |
| Output Current                                | ≤ 100mA   |              |              |
| Saturation Voltage                            | ≤ 2V  | $\checkmark$ |              |
| Response Time                                 | 200µs   |              | $\checkmark$ |
| Max. Switching Frequency                      | 2.5 kHz   | $\checkmark$ | $\checkmark$ |
| Oneverting Made                               | Light on NO / dark on NC                          | -            | $\checkmark$ |
| Operating Mode                                | Light on NC / dark on NO                          | $\checkmark$ | -            |
| Connection                                    | M12 4-pole connector <sup>3</sup>                 |              |              |
| Mechanical Protection                         | IP67  | $\checkmark$ |              |
| Protection Devices                            | A, B <sup>4</sup>                                 | $\checkmark$ | $\checkmark$ |
| Housing Material                              | ABS   | $\checkmark$ | $\checkmark$ |
| Lens Material                                 | Window: PMMA                                      | $\checkmark$ |              |
|   | Lenses: PC / PMMA                                 | $\checkmark$ |              |
| Weight  | 40g max.  | $\checkmark$ | $\checkmark$ |
| Operating Temperature                         | -10 to +55°C                                      | $\checkmark$ | $\checkmark$ |
| Storage Temperature                           | -20 to +70°C                                      | $\checkmark$ | $\checkmark$ |
| Reference Standard                            | EN60947-5-2, UL508                                | $\checkmark$ | $\checkmark$ |
| nelelence Stanuaru                            | EN60825-1, CDRH21 CFR 1040.10                     | $\checkmark$ | $\checkmark$ |

#### **Specifications for Laser Emission Models**

**PLCs** 

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1. Limit values

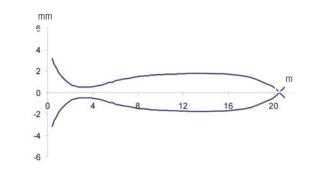
2. Average life of 100,000 hrs with  $T_A = +25$  °C 3. Connector can be locked in two positions 4. A - reverse polarity protection

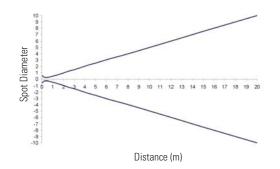
B - overload and short-circuit protection on outputs

#### **Detection Diagrams for Models with Laser Emission**

#### Laser Polarized Retro-reflective





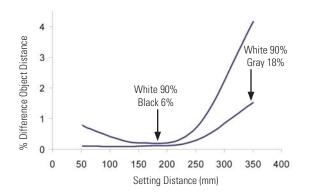


# **Operator Interfaces**

**Automation Software** 

PLCs

#### 50 - 350mm Laser Background Suppression

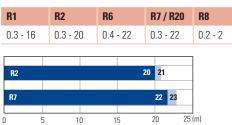


### Sensor Operating Distance (mm)



#### **Operating Distance**

#### **Reflector Operating Distance (m)**



Recommended operating distance
Maximum operating distance

Sensors

**Part Numbers** 

# IDEC

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|----------|--|
| ∎→∎⊠     |  |
| ▋┿∎ᢂ     |  |
|          |  |

| <b>Optic Function</b>                   |                                      | Connection    | Output | Part Number     |
|---|--------------------------------------|---------------|--------|-----------------|
|   | 300mm Background Suppression         | M12 connector | PNP    | S62-PA-5-M01-PP |
|   | 300mm Background Suppression         | M12 connector | NPN    | S62-PA-5-M01-NN |
| $\frown$                                | 600mm Background Suppression         | M12 connector | PNP    | S62-PA-5-M11-PP |
| ∎→∎⋈                                    | 600mm Background Suppression         | M12 connector | NPN    | S62-PA-5-M11-NN |
| ▋✦▋⋈                                    | 1200mm Background Suppression        | M12 connector | PNP    | S62-PA-5-M21-PP |
| $ \  \                                $ | 1200mm Background Suppression        | M12 connector | NPN    | S62-PA-5-M21-NN |
|   | 2000mm Background Suppression        | M12 connector | NPN    | S62-PA-5-M31-NN |
|   | 2000mm Background Suppression        | M12 connector | PNP    | S62-PA-5-M31-PP |
|   | 20m Laser Polarized Retro-reflective | M12 connector | NPN    | S62-PL-5-B01-NN |
| Class 2                                 | 20m Laser Polarized Retro-reflective | M12 connector | PNP    | S62-PL-5-B01-PP |
|   | 350mm Laser Background Suppression   | M12 connector | NPN    | S62-PL-5-M11-NN |
| Class 2                                 | 350mm Laser Background Suppression   | M12 connector | PNP    | S62-PL-5-M11-PP |

Additional models are available. Visit www.idec-ds.com for more information.

#### **Connector Cables**

| Appearance | Number of<br>Core Wires | Type & Length   | Use with  | Part No.      |
|------------|-------------------------|-----------------|-----------|---------------|
| 69 J       | 4                       | Straight, 5m    | S51, S60, | CS-A1-02-G-05 |
| -          | 4                       | Right angle, 5m | S62       | CS-A2-02-G-05 |

## **Universal Sensors**

## Accessories

| Reflectors                  |  |                  |                             | Reflectors |         |  |           |                                 |
|-----------------------------|--|------------------|-----------------------------|------------|---------|--|-----------|---------------------------------|
| ppearance                   | Item   | Use with         | Part Number                 | Appearance | ltem    |  | Use with  | Part Number                     |
|                             | 200 x 300mm self-adhesive reflective tape                          | -                | S94000600<br>(model RT3870) |            |         | nm prismatic reflector<br>Ø 63mm support                         | S51, S60, | 95A151090<br>(model R20)        |
|                             | 200 x 300mm self-adhesive reflective tape                          |                  | S94000900<br>(model RT3970) |            |         | nm prismatic reflector<br>CH.52mm hexagon support                | S62       | S940710048<br>(model S12)       |
|                             | 60 x 40mm self-adhesive reflective tape                            | -                | S94000604<br>(model RT3970) |            | Standa  | ard reflector  |           | IAC-R5                          |
| 1000                        | Ø 23mm prismatic reflector   |                  | S940700023                  |            | Small   | reflector  |           | IAC-R6                          |
|                             | with Ø 31mm support  |                  | (model R1)                  |            | Large   | reflector  | SA1E      | IAC-R8                          |
|                             |  |                  |                             | Land a     | -       | w (rear/side mounting)   | SATE      | IAC-R7M                         |
|                             | Ø 48mm prismatic reflector   |                  | S940700048                  |            | Narrov  | w (rear mounting)  |           | IAC-R7B                         |
|                             | with Ø 63mm support  |                  | (model R2)                  |            | Tape (3 | 35 x 40mm)   |           | IAC-RS1                         |
|                             |  |                  | 00.0000000                  |            | Tape (  | 70 x 80mm)   |           | IAC-RS2                         |
| C.                          | 18 x 54mm prismatic reflector<br>with 22 x 82mm support            |                  | S940700972<br>(model R3)    | Brackets   |         |  |           |                                 |
| A. A.                       |  |                  | 05 4 4 5 4 0 4 0            | Appearance |         | ltem   | Use with  | Part<br>Number                  |
|                             | 47x 47mm prismatic reflector<br>with 51.5 x 61mm support           | S51, S60,<br>S62 | 95A151010<br>(model R4)     | CA         |         | M18/14 mounting<br>bracket                                       |           | 95ACC5230<br>(model ST-5010)    |
| $\overline{\mathbf{\cdot}}$ | Ø 75mm prismatic reflector with Ø 82mm support                     |                  | S940700075<br>(model R5)    | 0          |         | M18 mounting bracket   |           | 95ACC5240<br>(model ST-5011)    |
|                             | 36 x 55mm prismatic reflector with 40.5 x 60mm support             |                  | 95A151020<br>(model R6)     | 0          |         | M18 mounting bracket   |           | 95ACC5250<br>(model ST-5012)    |
|                             | 38 x 40mm microprism reflector with 51 x 60.7mm support            | _                | 95A151050<br>(model R7)     |            |         | M18 mounting bracket   | S51       | 95ACC5270<br>(model ST-5017)    |
|                             | 9.7 x 19mm microprism reflec-<br>tor with 13.8 x 23mm support      |                  | 95A151060<br>(model R8)     |            |         | M18/14 adjustable<br>mounting support (sen-<br>sor not included) | 551       | 95ACC5300 (mode<br>S50-EASY-IN) |
|                             | Ø 23mm prismatic reflector<br>with Ø 25mm self-adhesive<br>support |                  | 95A151080<br>(model R9)     |            |         | M18 jointed support  |           | 95ACC5220                       |
|                             | 36 x 176mm prismatic reflector<br>with 41 x 181mm support          |                  | S19120000<br>(model R10)    |            |         |  |           | (model JOINT-18)                |
|                             | 146 x 15mm prismatic reflector<br>with 150 x 18mm support          |                  | 95A155050<br>(model R11)    |            |         | support with micromet-<br>ric regulation for M18<br>tubular      |           | 95ACC1380<br>(model MICRO-18)   |

IDEC

| Brackets |  |
|----------|--|

|                     | Brackets            |   |           |                               |
|---------------------|---------------------|---|-----------|-------------------------------|
|                     | Appearance          | ltem                                      | Use with  | Part<br>Number                |
| PLCs                | 0                   | Front protection                          |           | G5000001 (model<br>MEK-PROOF) |
|                     | <b>.</b>            | 1pc adjustable support<br>for M18 tubular | S51       | 895000006 (model<br>SWING-18) |
| faces               |                     | 2 pcs fixed support for<br>M18 tubular    |           | 95ACC1370<br>(model SP-40)    |
| Operator Interfaces |                     | Protection bracket with jointed support   |           | 95ACC5350 (model<br>JOINT-60) |
| are                 | C.S.                | S60 mounting bracket                      | S60       | 95ACC1320<br>(model ST-504)   |
| ı Softw             |                     | Protection bracket                        |           | 95ACC5310<br>(model ST-5018)  |
| Automation Software |                     | Protection bracket                        |           | 95ACC5320<br>(model ST-5019)  |
| Auto                |                     | Mounting bracket                          | S60, S62, | 95ACC5330<br>(model ST-5020)  |
|                     | .50                 | Mounting bracket                          | S65       | 95ACC5340<br>(model ST-5021)  |
| S                   |                     | Protection bracket                        | 222       | 95ACC2410<br>(model ST-5053)  |
| Power Supplies      | 3                   | Protection bracket                        | S62       | 95ACC2420<br>(model ST-5054)  |
| Power               |                     | Vertical mounting<br>bracket              |           | SA9Z-K01                      |
|                     | 4                   | Horizontal mounting<br>bracket            |           | SA9Z-K02                      |
|                     |                     | Cover mounting<br>bracket                 |           | SA9Z-K03                      |
| Sensors             |                     | Reflector mounting<br>bracket             | SA1E      | IAC-L2                        |
| ßu                  |                     | Reflector mounting<br>bracket             |           | IAC-L3                        |
| tworking            | photo not available | Reflector mounting bracket                |           | IAC-L5                        |

#### Slits

| Appearance | ltem               | Slit Size     | Use<br>with | Part<br>Number | Min.<br>Order Qty |  |  |
|------------|--------------------|---------------|-------------|----------------|-------------------|--|--|
|            |                    | 0.5mm x 18mm  |             | SA9Z-S06       |                   |  |  |
|            | Vertical slit      | 1.0mm x 18mm  |             | SA9Z-S07       |                   |  |  |
|            | one                | 2.0mm x 18mm  |             | SA9Z-S08       |                   |  |  |
|            |                    | 0.5mm x 6.5mm |             | SA9Z-S09       |                   |  |  |
|            | Horizontal<br>slit | 1.0mm x 6.5mm | SA1E        | SA9Z-S10       | 2                 |  |  |
|            | one                | 2.0mm x 6.5mm |             | SA9Z-S11       |                   |  |  |
|            |                    | ø0.5mm        |             | SA9Z-S12       |                   |  |  |
|            | Round slit         | ø1.0mm        |             | SA9Z-S13       |                   |  |  |
|            |                    | ø2.0mm        |             | SA9Z-S14       |                   |  |  |

#### **Air Blower Mounting Blocks**

| Appearance | Item                      | Use with | Part Number |
|------------|---------------------------|----------|-------------|
|            | Air blower mounting block | SA1E     | SA9Z-A02    |

#### Connector Cables (for connector model sensors)

| Appearance          | Number of<br>Core Wires | Type & Length   | Use with      | Part No.      |
|---------------------|-------------------------|-----------------|---------------|---------------|
|                     | 4                       | Straight, 5m    | S51, S60,     | CS-A1-02-G-05 |
| -                   | 4                       | Right angle, 5m | S62           | CS-A2-02-G-05 |
|                     | 4                       | Straight, 2m    | SA1E          | SA9Z-CM8K-4S2 |
|                     |                         | Straight, 5m    |               | SA9Z-CM8K-4S5 |
|                     |                         | Right angle, 2m |               | SA9Z-CM8K-4L2 |
|                     |                         | Right angle, 5m | SA9Z-CM8K-4L5 |               |
|                     |                         | 2m              | CA10 F        | SA9C-CA4D2    |
| photo not available |                         | 5m              |               | SA9C-CA4D5    |
|                     | 4                       | 4 2m SA1        | SA1C-F        | SA9C-CA4D2S   |
|                     |                         | 5m              |               | SA9C-CA4D5S   |

#### **Diffuse-Reflected Light Fiber Optic Units - SA9F**

| Appearance                | Part Number  | Description  | Use with   | Range                       |
|---------------------------|--|--|--|-----------------------------|
|                           | SA9F-DS31<br>No sleeve<br>SA9F-DS32<br>3.54" (90mm) sleeve<br>SA9F-DS33<br>1.77" (45mm) sleeve   | Straight: Two fibers<br>ø1mm (0.04")<br>Threaded mount:<br>ø6mm (M6)<br>Detects:<br>ø0.03mm (0.0012")<br>minimum object                          | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F  | 60mm (2.36")<br>7mm (0.28") |
|                           | SA9F-DC31<br>No sleeve<br>SA9F-DC32<br>3.54" (90mm) sleeve<br>SA9F-DC33<br>1.77" (45mm) sleeve<br>(All three not compatible<br>with green LED) | Coiled: Two fibers<br>ø1mm (0.04")<br>Threaded mount:<br>ø6mm (M6)<br>Detects:<br>ø0.03mm (0.0012")<br>minimum object                            | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F  | 25mm (0.98")<br>—           |
| and the                   | SA9F-DT11<br>No sleeve<br>SA9F-DT12<br>3.54" (90mm) sleeve<br>SA9F-DT13<br>1.77" (45mm) sleeve<br>(All three not compatible<br>with green LED) | Straight: Two fibers<br>ø0.5mm (0.02")<br>Threaded mount:<br>ø3mm (M3)<br>Detects:<br>ø0.03mm (0.0012")<br>minimum object                        | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F  | 20mm (0.78")<br>—           |
|                           | SA9F-DD31  | Coaxial: Core<br>ø1mm (0.04") +<br>16 fibers: ø0.26mm (0.01")<br>Threaded mount:<br>ø6mm (M6)<br>Detects:<br>ø0.03mm (0.0012")<br>minimum object | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F  | 60mm (2.36″)<br>7mm (0.28″) |
|                           | <b>SA9F-DM74</b><br>1 row = 32 fibers<br><b>SA9F-DM75</b><br>2 rows = 16 each<br>(Not compatible<br>with green LED)                            | Multicore: 32 fibers<br>ø0.26mm (0.010")<br>Detects:<br>ø0.06mm (0.0024")<br>minimum object  | SA1C-FK<br>SA1C-FK3G<br>SA1C-F<br>(not compatible<br>with SA9F-DM75,<br>SA9F-DM76) | 60mm (2.36″)<br>4mm (0.16″) |
| Contraction of the second | SA9F-DH21<br>No sleeve<br>SA9F-DH22<br>3.54" (90mm) sleeve<br>(Both not compatible<br>with green LED)  | Heat-resistant glass: Two fibers<br>ø0.7mm (0.03")<br>Threaded mount:<br>ø4mm (M4)<br>Detects:<br>ø0.03mm (0.0012")<br>minimum object            | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F  | 27mm (1.06″ )<br>—          |

**PLCs** 

### Through-Beam Fiber Optic Units - SA9F

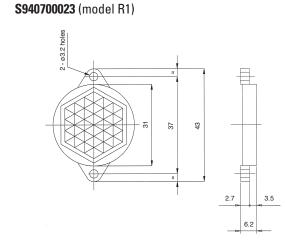
| Appearance | Part Number   | Description  | Amplifier                       | Range                         |
|------------|---|--|---------------------------------|-------------------------------|
|            | <b>SA9F-TS21</b><br>No sleeve<br><b>SA9F-TS23</b><br>1.77" (45mm) sleeve  | Straight fiber:<br>ø1mm (0.04")<br>Threaded mount:<br>ø4mm (M4)<br>Detects:<br>ø0.3mm (0.012")<br>minimum object             | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F | 180mm (7.09")<br>16mm (0.63") |
|            | SA9F-TC21<br>No sleeve  | Coiled fiber:<br>ø1mm (0.04")<br>Threaded mount:<br>ø4mm (M4)<br>Detects:<br>ø0.3mm (0.012")<br>minimum object               | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F | 150mm (5.91″)<br>14mm (0.55″) |
|            | SA9F-TT11<br>No sleeve  | Straight fiber:<br>ø0.5mm (0.02")<br>Threaded mount:<br>ø3mm (M3)<br>Detects:<br>ø0.15mm (0.006")<br>minimum object          | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F | 50mm (1.97″)<br>5mm (0.2″)    |
|            | SA9F-TM21<br>No sleeve<br>SA9F-TM22<br>3.54" (90mm) sleeve<br>SA9F-TM23<br>1.77" (45mm) sleeve<br>16 fibers (cluster) | Multicore:<br>ø0.26mm (0.010")<br>Threaded mount:<br>ø4mm (M4)<br>Detects:<br>ø0.3mm (0.012")<br>minimum object              | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F | 150mm (5.91″)<br>14mm (0.55″) |
|            | <b>SA9F-TM74</b><br>16 fibers in one row  | Multicore:<br>16 fibers (one row)<br>ø0.26mm (0.010")<br>Detects:<br>ø0.06mm (0.0024")<br>minimum object                     | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F | 150mm (5.91")<br>14mm (0.55") |
|            | SA9F-TH21<br>No sleeve<br>SA9F-TH22<br>3.54" (90mm) sleeve  | Heat-resistant glass fiber:<br>ø1mm (0.04")<br>Threaded mount:<br>ø4mm (M4)<br>Detects:<br>ø0.3mm (0.012")<br>minimum object | SA1C-FK3<br>SA1C-FK3G<br>SA1C-F | 100mm (3.94″)<br>8mm (0.31″)  |

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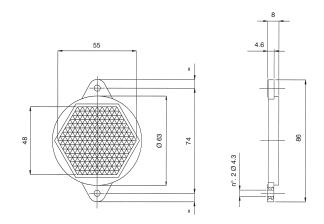
| Description  | Use with  |   | Part Number |  |
|--|---|---|-------------|--|
| Fiber cutter   | All fiber units except<br>heat resistant  | HxLxD: 23x 45 x 8mm (0.91" x 1.77" x 0.31")<br>Included with fiber units; order replacement only                      | SA9Z-F01    |  |
| Set of 2 easy-insert adaptors  | SA9F-TT, SA9F-TL,<br>SA9F-DT, and SA9F-DL   | ø2.2 x 24mm long (ø0.087" (OD) x 0.945")<br>Included with applicable fiber optic units; order<br>replacement set only | SA9Z-F02    |  |
|  | SA1C-F through-beam fiber   | SA9Z-F11  |             |  |
| Lens attachment<br>for long-range detection of<br>opaque objects, minimum<br>size: Ø 0.14" (3.5mm)                 | Sensing ranges: Standard s<br>SA9F-TS21: 1.3m (4' – 3-3/1<br>SA9F-TC21: 1m (3' – 3-3/8"<br>SA9F-TM21: 1.05m (3' – 5-3         |   |             |  |
|  | Sensing ranges: Standard speed green LED:<br>SA9F-TS21: 0.135m (5.31")<br>SA9F-TC21: 0.1m (3.94")<br>SA9F-TM21: 0.13m (5.12") |   |             |  |
|  | Sensing ranges: High-speed red LED:<br>SA9F-TS21: 0.4m (5.75")<br>SA9F-TC21: 0.3m (1.81")<br>SA9F-TM21: 0.38m (4.96")         |   |             |  |
| Side view attachment<br>to rotate axis by 90° for<br>detection of opaque objects,<br>minimum size: Ø 0.14″ (3.5mm) | SA1C-F through-beam fiber unit only   |   | SA9Z-F12    |  |
|  | Sensing ranges: Standard speed red LED:<br>SA9F-TS21: 200mm (7.87")<br>SA9F-TC21: 130mm (5.12")<br>SA9F-TM21: 160mm (6.30")   |   |             |  |
|  | Sensing ranges: High-speed red LED:<br>SA9F-TS21: 50mm (1.97")<br>SA9F-TC21: 35mm (1.38")<br>SA9F-TM21: 40mm (1.57")          |   |             |  |
| Side-on attachment   | SA1C-F diffuse-reflected lig  | ht fiber unit only  |             |  |
| for narrow clearance,<br>Range: 1.26" (32mm),<br>for detection of transparent<br>or opaque objects                 | Sensing ranges: Standard speed red LED:<br>SA9F-TS21: 35mm (1.38")<br>SA9F-TC21: 30mm (1.81")<br>SA9F-TM21: 35mm (1.38")      |   | SA9Z-F13    |  |
|  | SA1C-F through-beam fiber unit only   |   |             |  |
| Attachment for high-accuracy:  | Sensing ranges: Standard s  | 0407.544  |             |  |
| Range: $0.4'' \pm 0.04''$ (10mm $\pm$ 1mm), for detection of transparent or opaque objects                         | SA9F-TS21:<br>SA9F-TC21:<br>SA9F-TM21:<br>(0.394" ± 0.  |   | SA9Z-F14    |  |

#### Dimensions (mm) Reflectors

# PLCs



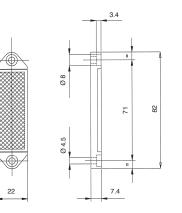
#### S940700048 (model R2), 95A151090 (model R20)



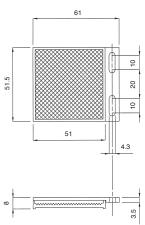
Automation Software

**Operator Interfaces** 

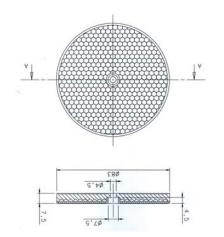
**\$940700972** (model R3)



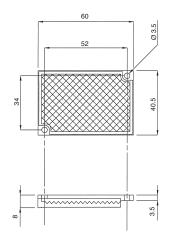
95A151010 (model R4)

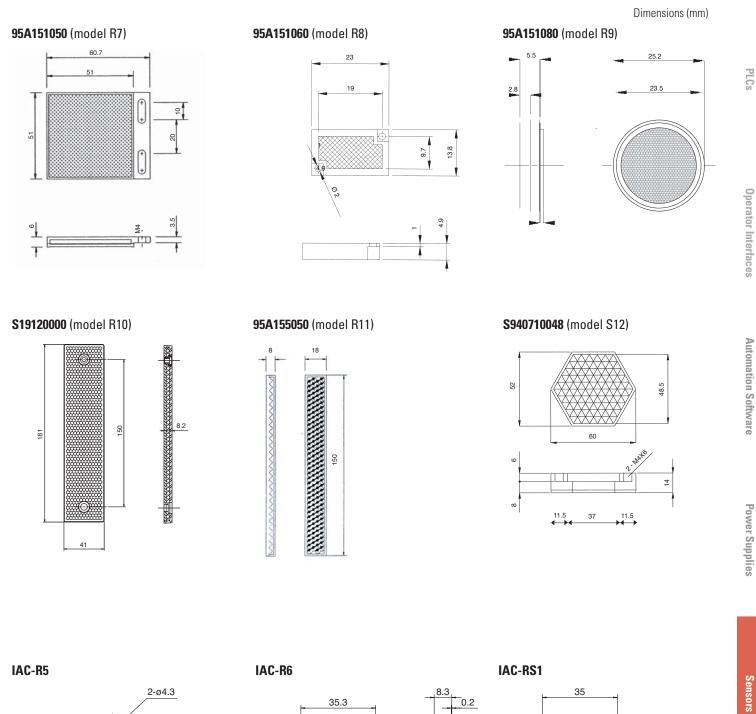


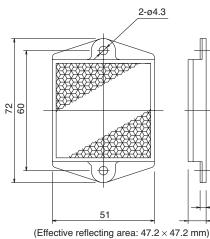
#### **S940700075** (model R5)



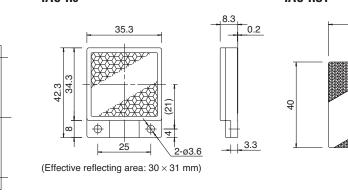
95A151020 (model R6)







3 9



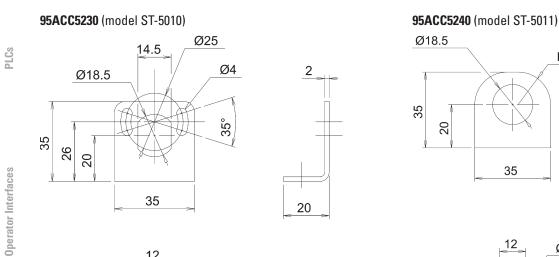
S1

**Brackets** 

## Accessories

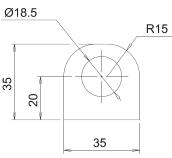
## Sensors

#### Dimensions (mm)

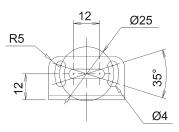


Ø25

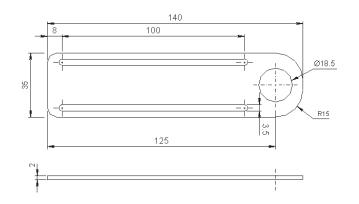
35°







95ACC5270 (model ST-5017)



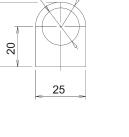
## 95ACC5250 (model ST-5012)



2

Ø4 R5

2



35°

43

25

**Power Supplies** 

Ø18.5 R12

12

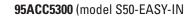
2 43

R5 Ø25

Ø4

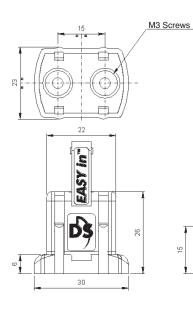
www.idec.com

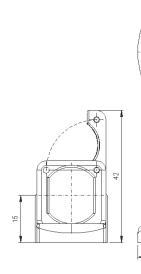
Dimensions (mm)

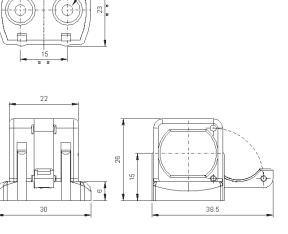


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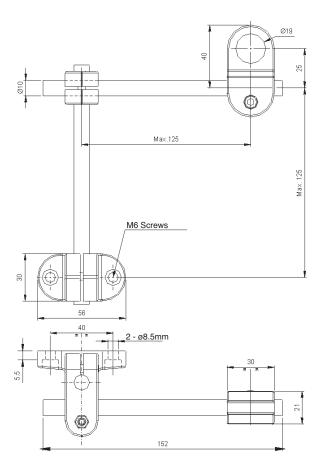


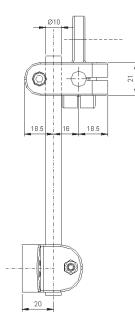




M3 Screws

#### 95ACC5220 (model JOINT-18)







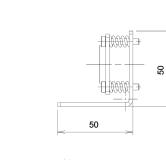
PLCs

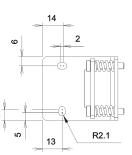
**Operator Interfaces** 

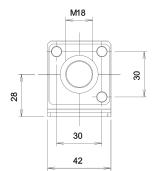
## Sensors

Dimensions (mm)

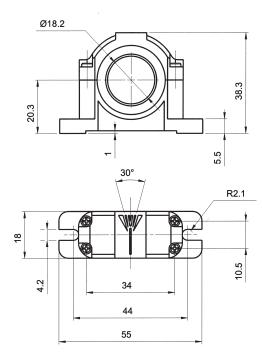
#### 95ACC1380 (model MICRO-18)



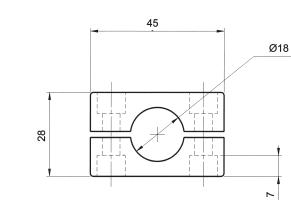


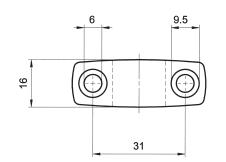


895000006 (model SWING-18)

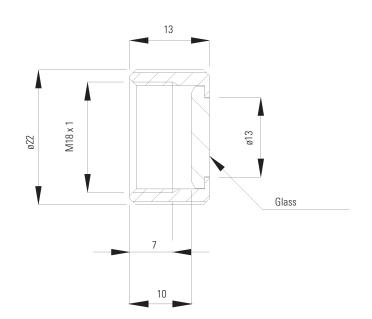


95ACC1370 (model SP-40)





**G5000001** (model MEK-PROOF)



**Communication & Networking** 

49

2.5

<u>2 - ø10.5</u>

2 - ø6.5

95ACC5350 (model JOINT-60)

40

Ø10

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16

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210

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38.5

4 - ø4.3

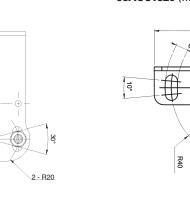
33

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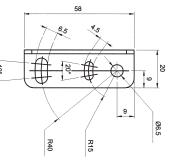
2.10

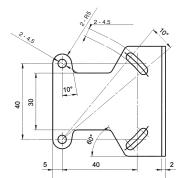
# IDEC

95ACC1320 (model ST-504)

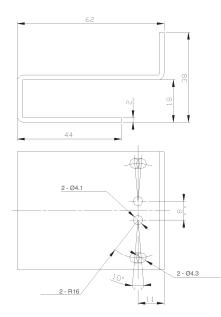


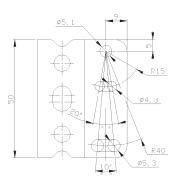
2 - R9



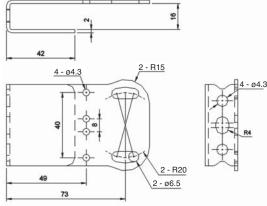


95ACC5310 (model ST-5018)





95ACC5320 (model ST-5019)



**PLCs** 

Dimensions (mm)

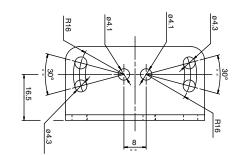
PLCs

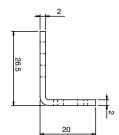
**Operator Interfaces** 

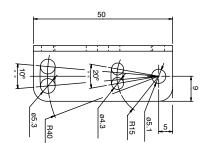
**Automation Software** 

## Sensors

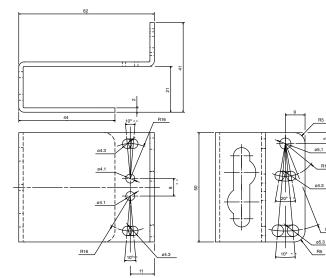
#### 95ACC5330 (model ST-5020)



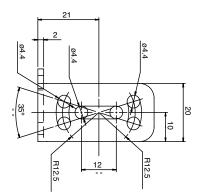


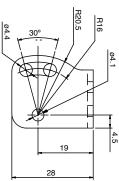


95ACC2410 (model ST-5053)

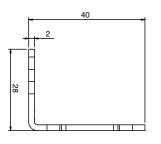


95ACC5340 (model ST-5021)

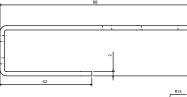


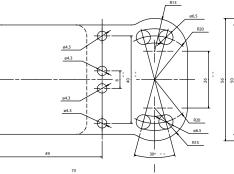


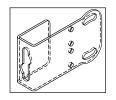
Dimensions (mm)

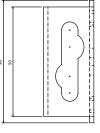


95ACC2420 (model ST-5054)









Dimensions (mm)

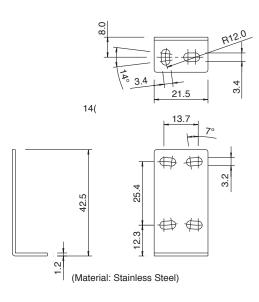
**SA9Z-K01** 

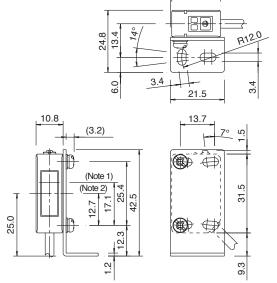
**SA9Z-K02** 



0.5

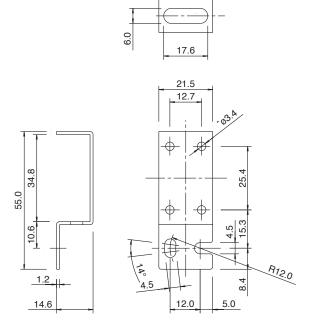
19.5



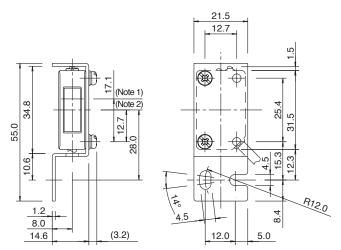


Note 1: Center of optical axis (through-beam type) Note 2: Center of optical axis (polarized retro-reflective, diffuse reflective, and small-beam reflective type)

#### SA1E with SA9Z-K02 Mounting Bracket



(Material: Stainless Steel)



Note 1: Center of optical axis (through-beam type) Note 2: Center of optical axis (polarized retro-reflective, diffuse reflective, and small-beam reflective type) **PLCs** 

## Sensors

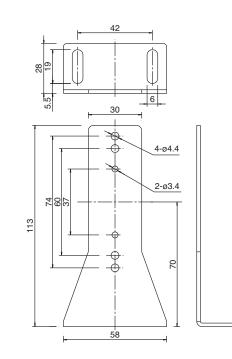
#### **Reflector Mounting Brackets**

IAC-L2

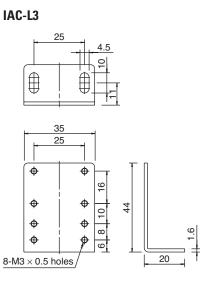
IDEC

PLCs

**Operator Interfaces** 

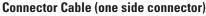


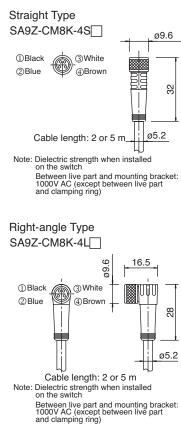
Material: SPCC (zinc chromate plating, black)





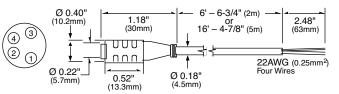
#### Dimensions (mm)



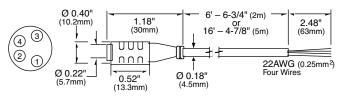


#### Cables for SA1C-F

#### SA9C-CA4D2, SA9C-CA4D5



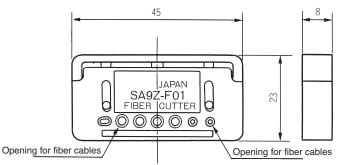
#### SA9C-CA4D2S, SA9C-CA4D5S



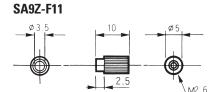
Dimensions (mm)

## **Miscellaneous Accessories**

#### **SA9Z-F01**

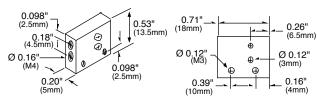


#### Attachments for Fiber Optic Sensor SA1C-F



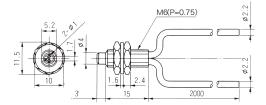
| Fiber Optic | Distance (mm) |          |          |  |
|-------------|---------------|----------|----------|--|
| Model       | SA1C-F*       | SA1C-F*G | SA1C-F1* |  |
| SA9F-TS21   | 1300          | 135      | 400      |  |
| SA9F-TC21   | 1000          | 100      | 300      |  |
| SA9F-TM21   | 1050          | 130      | 380      |  |

#### **SA9Z-F13**

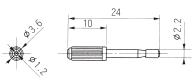


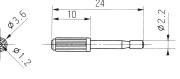
#### **Diffuse-Reflective Light Fiber Optic Units**

#### SA9F-DS31



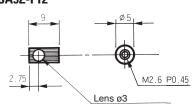
## SA9Z-F02





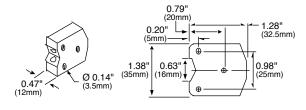
# **PLCs**

## **SA9Z-F12**

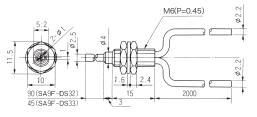


| Fiber Optic | Distance (mm) |          |  |
|-------------|---------------|----------|--|
| Model       | SA1C-F*       | SA1C-F1* |  |
| SA9F-TS21   | 200           | 50       |  |
| SA9F-TC21   | 130           | 35       |  |
| SA9F-TM21   | 160           | 40       |  |

#### **SA9Z-F14**



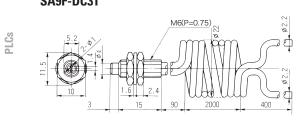
#### SA9F-DS32, SA9F-DS33

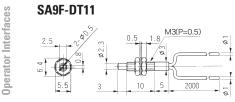


## Sensors

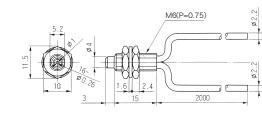
Dimensions (mm)

# Diffuse-Reflective Light Fiber Optic Units con't SA9F-DC31





#### SA9F-DD31



#### SA9F-DM75

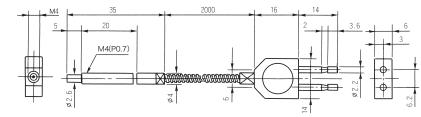


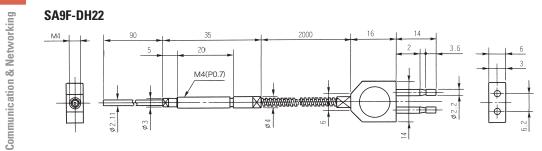
Sensors

Automation Software

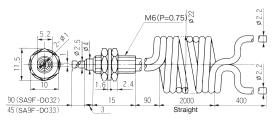
#### 

#### SA9F-DH21

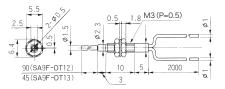




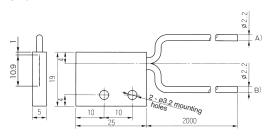
#### SA9F-DC32, SA9F-DC33



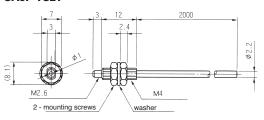
#### SA9F-DT12, SA9F-DT13

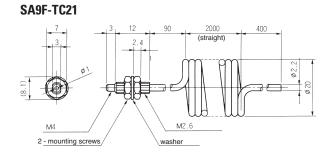


#### SA9F-DM74



# Diffuse-Reflective Light Fiber Optic Units con't SA9F-TS21





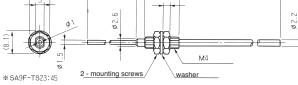
12

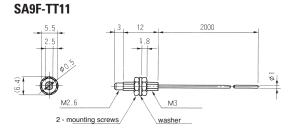
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2000

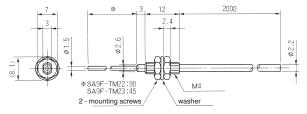
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# \*\* \* <sup>3</sup> 12 2000





SA9F-TM22, SA9F-TM23



SA9F-TM74

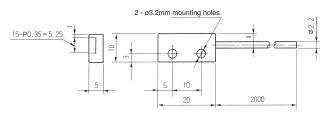
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M2

2 - mounting screws

SA9F-TM21

(8.1)

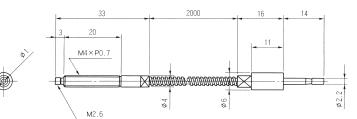


M4

washer



SA9F-TS23





## **General Information**

#### **Specifications**

Do not operate a sensor under any conditions exceeding these specifications.

Do not operate a sensor under current and voltage conditions other than those for which the individual sensor is rated.

Do not exceed the recommended operating temperature and humidity. Although sensors are rated for operation below 0°C, this specification does not imply that performance characteristics will remain constant under prolonged freezing conditions. Continued exposure and the accompanying frost, ice, dew, and condensation which accumulate on the optical surface will adversely affect sensor performance.

To maintain performance characteristics, do not exceed vibration and shock resistance ratings while operating a sensor. In addition, avoid impacts to the sensor housing which are severe enough to adversely affect the waterproof characteristics.

#### IEC (International Electrotechnical Commission) Ratings

Sensors rated IP67 are resistant to moisture when occasionally immersed in water. Sensors rated IP64 through IP66 are resistant to moisture when occasionally subjected to splashing or when located in the vicinity of turbulent waters. These ratings do not imply that a sensor is intended for use under continual high-pressure water spray. Avoid such applications to maintain optimal sensor performance.

Sensors rated IP64 through IP67 are dust-tight and water-tight. For best performance, avoid using any sensor in an area where it will be subjected to heavy particle blasts and where dust, water, or steam will accumulate on the optical surface.

#### Start-up

Do not test the housing for dielectric strength and insulation resistance, since the housing is connected to the electronic circuit ground of a sensor. Do not perform dielectric strength and insulation resistance tests on electrical systems without disconnecting photoelectric sensors, as such testing may result in damage to the sensor.

Several lines of sensors, as noted in the individual operation sections, are provided with an internal circuit to turn an output off for a specified amount of time upon power-up. This delay is normal; it prevents a transient state when turning power on.

#### **Optimum Performance**

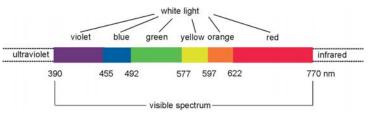
The optical surface of each sensor must be cleaned on a regular basis for continual superior performance. Use a soft cloth dipped in isopropyl alcohol to remove dust and moisture build-up.

IMPORTANT: Do not use organic solvents (such as thinner, ammonia, caustic soda, or benzene) to clean any part of a sensor.

All sensors experience signal inconsistencies under the influence of inductive noise. Do not use sensors in close proximity to transformers, large inductive motors or generators. Avoid using sensors in direct contact with sources of excessive heat. Also avoid operation in close proximity to welding equipment.

#### Liaht

Visible light is electromagnetic radiation with a wavelength between 390 and 770nm. White light is composed of all the visible spectrum components in equal quantity; the predominance of a specific wavelength determines the color of the light. Light Emitting Diodes (LEDs) are the most common light used in optoelectronics.



0

α

#### Transmission, Absorption, Reflection

When light hits an object three things take place at the same time: reflection  $(\rho)$ , absorption  $(\alpha)$  and transmission ( $\tau$ ); with parameters and ratios that vary according to the object

themselves, which are then further differentiated by material, surface, thickness and/or color. These elements can be detected using a photoelectric sensor.

#### **Extraneous Light**

Bright, extraneous light such as sunlight, incandescent lights, or fluorescent lights may impair the performance of sensors in detecting color or light.

Make sure that extraneous light does not exceed recommended levels found in the individual specifications sections. When 500 lux is specified, this is equal to 50 footcandles. The average factory illumination is ordinarily below this level, except in areas where visual inspection is being performed. Only in such brightly lit areas is incident light of particular concern.

Unwanted light interference can often be avoided simply by making sure that the optical receiver is not aimed directly toward a strong light source. When mounting direction cannot be adjusted, place a light barrier between all nearby light sources and the receiver.

#### **Through-beam Sensors**

obtain large signal differences

(when the light directly hits the

receiver and when the object

interrupts the beam) with the highest Excess Gain and the

up to 50m. These sensors can

operate in the harshest environ-

mental conditions, such as in the

largest operating distance reaching



With through-beam sensors, the light emitter and receiver are contained in two different housings that are mounted one in front of the other. The light beam emitted by the emitter directly hits the receiver; each object that interrupts the beam is detected. This system is used to



presence of dirt or dust. The disadvantage is that two units have to be wired (an emitter and receiver). The through-beam optic function operates typically in dark mode: the output is activated when the object interrupts the beam between the emitter and receiver.

It is strongly recommended to avoid using any sensor where it will be continually subjected to elements which impair performance or cause corrosive damage to the sensor. In particular, avoid strong vibrations and shocks, corrosive gases, oils and chemicals, as well as blasts of water, steam, dust or other particles.



Operator Interfaces

Automation Software

**Power Supplies** 

Sensors

**Communication & Networking** 

PLC

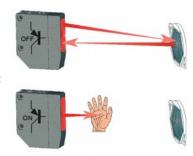
#### **General Information**

A slit attachment is available to modify the beam size of through-beam sensors. This option is recommended for detecting very small objects (near the size of the smallest object which a sensor can detect) or for eliminating light interference when sensors are mounted in close proximity.

#### **Retro-reflective**

Photoelectric sensors with this function contain both the emitter and

receiver inside the same housing. The emitted light beam is reflected on the receiver due to a prismatic reflector; an object is detected when it interrupts the beam. Compared to the through-beam optic function, the signal difference is reduced (when the light is freely reflected by the reflector and when an object



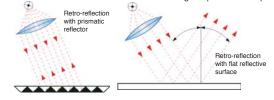
interrupts the beam) so Excess Gain is reduced and maximum operating distances can reach 12 meters. It is necessary to operate in clean environments without dirt or dust. A retro-reflective sensor typically operates in the dark mode: output is activated when an object interrupts the light beam between the sensor and reflector.

When installing sensors which detect reflected light, make sure that unwanted light reflections from nearby surfaces, such as the floor, walls, reflective machinery or stainless steel, do not reach the optical receiver.

Also, make sure that reflected-light sensors mounted in close proximity do not cause interfering reflections. When it is not possible to maintain the recommended clearance between sensors, as noted in the individual installation sections, provide light barriers between sensors.

#### **Prismatic Reflector**

A prismatic reflector is able to reflect incident light in a parallel manner, with a reflection coefficient higher than any other object for angles less than 15°. Typically the operating distance proportionally increases according to the reflector's dimensions. The reflector can rotate the incident light's polarization plane at 90°.



#### **Polarized Retro-reflective**

In presence of critical detection of objects with very reflective surfaces, such as shiny metals or mirrored glass, retroreflex sensors with polarized filters have to be used. In polarized retroreflex sensors, the emission light is polarized on a vertical plane, while the reception is obtained only through a polarized filter on a horizontal plane. A prismatic reflector rotates the light plane at a right angle, while the light reflected from the object maintains polarization plane unvaried and is blocked by the filter placed on the receiver. Consequently, only the light reflected by the prismatic reflector is received.

#### **Retro-reflective for Transparent Objects**



For detection of transparent objects, such as PET bottles or Mylar sheets, a low-hysteresis retro-reflective sensor (capable of detecting small signal differences) can be used. These sensors detect small differences that the light undergoes when it passes through a transparent

Photoelectric sensors with this function contain both the emitter and

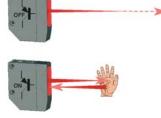
signal differences that the light undergoes when it passes through a transparent object.

#### **Diffuse Proximity**



receiver inside the same housing. The emitted light beam is reflected on to the receiver directly by the object. which is detected without the need of prismatic reflectors. Proximity sensors represent the most economic and fastest mounting solution.

However, they work with weaker signals compared to retro-reflective sensors. Excess Gain is reduced and operating distance, depending on the object's reflection degree, can only reach 2 meters.



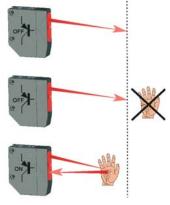
A proximity sensor normally operates in light mode: the output is activated when an object

in light mode: the output is activated when an object enters the detection area and reflects light emitted by the sensor.

#### **Background Suppression**

Background suppression sensors allow the operator to precisely set the maximum detection distance. The operating distance adjustment is not

maximum detection distance. based upon the receiver's sensitivity, but is obtained through optic triangulation, mechanically acting on the lenses or photoelements angle or electronically using PSD (Position-Sensitive Detectors) receiving systems. Consequently the detection of an object is independent of other objects behind (or in the background), which are suppressed. Moreover, due to this adjustment method, all objects can be detected at the same distance independent of their color.

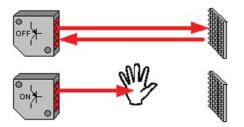


#### **Distance Sensors**



Distance sensors supply an analog signal of 0-10V or 4-20mA proportional to the measurement of the distance between the emitting optics and the target.

The main technologies involved are optic triangulation and time-of-flight. The first allows very precise measurements on short distances, while the second is ideal for medium and long distances.



Sensors

Automation Software

**Power Supplies** 

PLCs

## Sensors

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PLC

Operator Interfaces

#### Slot Sensors

A slot sensor is a version of a through-beam retro-reflective sensor,

t where the emitter and receiver are placed opposite each other on the inside of an U-shaped housing. Any target that passes through the internal slot interrupts the beam and is detected. Due to their construction, slot sensors are great for applications with short operating distances. The most typical slot sensor applications are hole or teeth detection on gears, label detection, or edge control and continuity of sheets or tapes. The emission is generally infrared light; however visible red or green



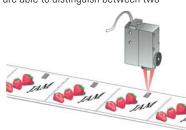
emission versions are available and able to detect references such as registration marks, that present color contrasts on transparent film.

#### **Contrast Sensors**



Contrast sensors (also defined as color mark readers) present a proximity function but, instead of detecting only the presence or absence of an object, they are able to distinguish between two

surfaces. This accomplished by detecting the contrast produced by the different reflection degrees. In this manner a dark reference mark (low reflection) can be detected due to the contrast with a lighter surface (high reflection), or vice versa. In the presence of colored surfaces, the contrast is highlighted using an LED, typically red or



green. For general purposes a white light is used because the full light spectrum detects the majority of contrasts. White light emission is obtained through lamps, or LEDs in most sensors, enabling the detection of very slight contrasts due to different surface treatments, even of the same material and color.

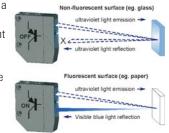
Contrast sensors are mainly used in automatic packaging machines for registration mark detection to synchronize folding, cutting and welding.

| Contrast on White Background |         |           |           |
|------------------------------|---------|-----------|-----------|
| Mark Color                   | Red LED | Green LED | White LED |
| Red                          | no      | medium    | medium    |
| Orange                       | low     | medium    | medium    |
| Yellow                       | low     | low       | medium    |
| Green                        | high    | no        | medium    |
| Blue                         | high    | medium    | high      |
| Violet                       | medium  | high      | high      |
| Brown                        | low     | medium    | high      |
| Black                        | high    | high      | high      |
| Gray                         | medium  | medium    | medium    |
| White                        | no      | no        | yes       |

#### Luminescence Sensors

'Luminescence' is defined as visible light emission from fluorescent or phosphorous substances, due to electromagnetic radiation absorption. Luminescence sensors emit ultraviolet light, which is reflected at a

higher wavelength (minor energy) on a fluorescent surface, shifting into the visible light spectrum. Ultraviolet light emission is obtained using special lamps, or LEDs in sensors. UV emission is modulated and the visible light reception is synchronized. Maximum immunity against external interferences, such as reflections caused by very shiny surfaces, is



obtained. In addition, fluorescent targets, invisible to the human eye, can be detected. Luminescence sensors are used in various industries: detecting labels on glass or mirrors in pharmaceutical and cosmetic fields; selecting tiles marked with fluorescent marks in the ceramic industry; determining the presence of fluorescent glues on paper for automatic packaging; distinguishing cutting and sewing guides in textile manufacturing; checking fluorescent paints or lubricants in mechanical production.

incident light which are being reflected, eliminating those which have

100%

#### **Color Sensors** The color of an object depends on all the color components of the



been absorbed. The dominant color is defined as 'hue' and depends on the reflected light's wavelength. 'Saturation' indicates the pureness of the color with respect to white and is represented as a percentage. Hue and saturation together are defined as 'chromaticity'.

Color or chromatic sensors have a proximity function with generally three RGB LEDs for light emission. The color of

blue 100% red 100% an object is identified according to the different reflection coefficients obtained with red (R), green (G) and blue (B) light emissions. More simply, yellow can be identified by R=50% G=50% B=0% reflections; orange by R=75% G=25% B=0% reflections; pink by R=50% G=0% B=0% reflections; but possible combinations are really infinite. Color sensors operate only on reflection ratios and are not influenced by light intensity, defined as 'brilliance 'or 'luminance'. There is a wide range of applications, ranging from quality and process controls, to automatic material handling for identification, orientation and selection of objects accord-

#### **Fiber Optic Sensors**



ing to color.

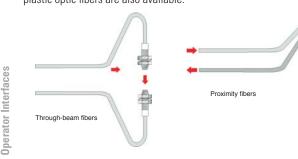
Universal functions of through-beam and proximity sensors, as well as application functions ranging from contrast and luminescence to color detection, can be obtained using fiber optic sensors. The optical fibers can be thought of as cables that transport light and can be used to place the sensor's optics in small spaces, or to detect very small objects.

An optical fiber is composed of cylindrical glass (or a plastic core), surrounded by Teflon or Silicon coating. The difference between the core and the coating refraction indexes allows the light to be diffused inside the fiber in a guided manner. The coating is covered by a plastic or metal sheath, which has an exclusively mechanical protection function. Fibers with a glass core and metal sheath are suitable for very high temperature uses, or for particular mechanical requirements. Plastic fibers, offering great adaptability, are the most diffused in all

PLCs

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applications. Plastic optic fibers have a standard 2.2mm external diameter and generally have a cylindrical threaded metal head on the end used for mechanical mounting. These fibers are usually 1 and 2 meters in length as reductions in performance become significant with lengths over 5 meters. Plastic optic fibers can be shortened using a special fiber-cutting tool, but, it can only be used a limited number of times. Cutting the fiber with a non-sharp or non-perpendicular blade will reduce operating distance. High temperature, extra-flexible or high efficiency plastic optic fibers are also available.



#### Laser Sensors

Automation Software

Sensors

**Communication & Networking** 

A LASER (Light Amplification by Stimulated Emission of Radiation) is an electronic device, such as a diode, that converts an energy source into a very thin and concentrated light beam, suitable for detecting very small objects or to reach very long operating distances. With reference to the safety of laser radiation (according to the EN60825-1 European standard)

class 1 requires that the laser device is safe under reasonable operating conditions and is not dangerous for people in any situation; while class 2 states that the eye cannot be protected just by looking away or blinking, thus precautions must be adopted to avoid staring into the beam.



**IMPORTANT**: Always consider safety when installing a laser sensor of any kind. Make sure that the laser beam cannot inadvertently shine into the eyes of people passing by or working in the vicinity. See safety information on page 232.

#### Mounting

Mounting brackets and hardware are included with sensors, where applicable. Use the hardware for mounting, along with washers and spring washers or lock nuts. Do not overtighten hardware. Overtightening causes damage to the housing and will adversely affect the waterproof characteristics of the sensor.

Best results can be obtained when the sensor is mounted so that the object sensed is in the center of the beam, rather than when the object is located near the edges of the sensing window. In addition, the most reliable sensing occurs when the majority of the objects being sensed are well within the sensing range, rather than at the extreme near and far limits.

#### Wiring

Avoid running high-voltages or power lines in the same conduit with sensor signal lines. This prevents inaccurate results or damage from induced noise. Use a separate conduit when the influence of power lines or electromagnetic equipment may occur, particularly when the distance of the wiring is extended.

**IMPORTANT**: Connect the sensor cables and wires as noted in the individual Wiring sections. Failure to connect as shown in wiring diagrams will result in damage to the internal circuit.

When extending sensor cables and wires, make sure to use cables equal or superior to that recommended in the individual specifications sections.

When wiring terminals, be sure to prevent contact between adjoining terminals. When using ring or fork lug terminals, use the insulated sleeve style only. Each sensor terminal can accept only one ring or fork lug terminal.

#### **Power Supply**

Noise resistance characteristics are improved when a sensor is grounded to the 0V power terminal. If the 0V power terminal is not at ground potential, use a ceramic  $0.01 \mu$ F capacitor which can withstand 250V AC minimum.



When using a switching power supply, be sure to ground the FG terminal to eliminate high-frequency noise. The power supply should include an insulating transformer, not an autotransformer.

The compact PS5R-A power supply is the perfect companion item for most IDEC sensors. This power supply is only 1.77" (45mm) wide, 3.15" (80mm) tall, and 2.76" (70mm) deep. Call an IDEC representative for more details.

| Part Number | Output Ratings |
|-------------|----------------|
| PS5R-A12    | 12V DC, 0.62A  |
| PS5R-A24    | 24V DC, 0.32A  |

#### **Miscellaneous**

Strong magnetic fields may detract from the accuracy of the sensing measurements. Avoid mounting a sensor directly to machinery, since the housing is connected to the electronic circuit ground of the sensor. If it is necessary to mount a sensor on machinery, use the insulating plate and sleeve provided.

## Sensors

#### Glossary

**Attenuation**: Reduction of beam intensity as a result of environmental factors such as dust, humidity, steam, etc.

**Dark on**: Output energized when light is not detected by the receiving element. For through-beam sensors, light from the projector is not detected by the receiver when an object is present. For reflected light sensors, light is not detected when it is not reflected from an object surface.

**Diffuse-reflected light sensors**: Sensors that detect all scattered and reflected light. Light reflected from nearby surfaces, as well as the intended object surface, is detected. Diffuse-reflected light sensors are often called "proximity switches," since they switch when any object is near. Also use to detect color contrast when colors reflect light intensity differently (green LED recommended for this application).

**EEPROM**: Acronym which stands for electronically erasable, programmable, read only memory.

**Excess gain**: Ratio of optical power available at a given projector-to-receiver range divided by the minimum optical power required to trigger the receiver.

**Extraneous light**: Incident light received by a sensor, not related to the presence or absence of an object being detected. Extraneous light is usually unwanted background light such as sunlight and incandescent lamps in close proximity.

 $\Delta E$ : The measurement of color difference as a three-variable function, located on an XYZ axis of light, hue, and chroma values.

**Hysteresis**: The lag in response shown by an object in reacting to changes in the forces affecting it . Operating point and release point at different levels. For solid state sensors, this is accomplished electrically. For mechanical switches, it results from storing potential energy before the transition occurs.

**Light on**: Output energized when light is detected by the receiving element. For through-beam sensors, light from the projector is detected by the receiver when an object is not present. For reflected light sensors, light is detected when it is reflected from an objects surface.

**Linearity**: The measure of the extent to which a certain response is directly proportional to the applied excitation.

**NPN/PNP**: Types of open collector transistors. NPN is a sink transistor; output on establishes negative potential difference. PNP is a source transistor; output on establishes positive potential difference.

**Polarizing**: Filtering out all reflected light except that which is projected in one plane only. Polarized retro-reflected light sensors detect the light from corner-cube type reflectors when an object is not present.

**Reflected-light sensors**: Sensors with the projector and receiver in one housing. Light is projected by the light source, and reflected light is received by the optical surface. Includes diffuse-reflected, retro-reflected, limited-reflected, and spot-reflected sensors.

**Repeatability**: Ability of a sensor to reproduce output readings consistently when the same value is applied consecutively, in the same direction, for a specified number of cycles, or for a specified time duration.

**Resolution**: Overall dimension of the smallest object which can be detected (when sensing the presence of an object) or smallest increment of distance which can be distinguished with reliable results (when sensing the position of an object).

**Response time**: Time elapsed between input and output. Total response time is the sum of object detection, amplifier response, and output response times.

**Retro-reflective**: This type of reflected light sensor uses a special reflector to return projected light when an object is not present. Sensor detects the presence of an object when the light is reflected differently.

**Through-beam sensors**: Sensors with a separate projector and receiver. The light source from the projector is detected by the receiver, except when an object is present.

**Transient**: Undesirable surge of current (many times larger than normal current) for a very short period, such as during the start-up of an inductive motor.

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