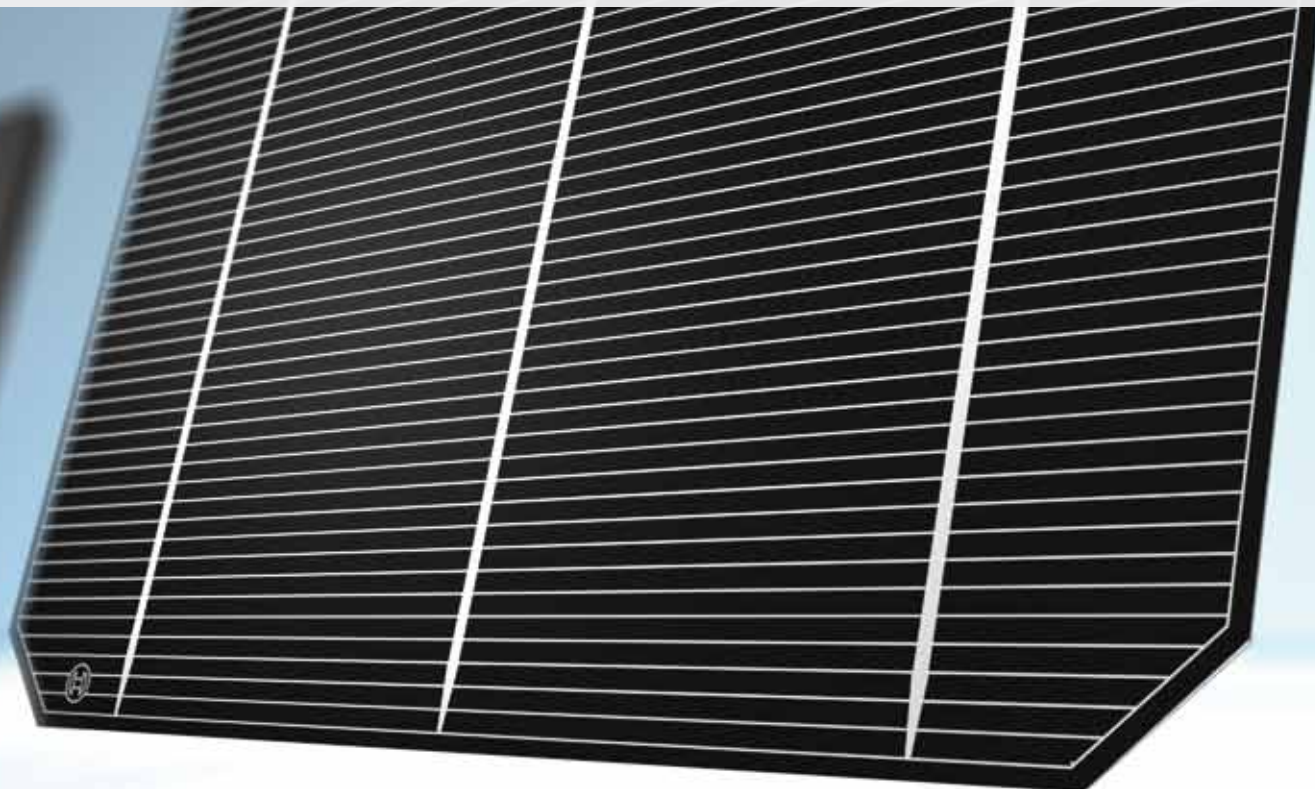


High performance – Stable yields. Bosch Solar Cell M 3BB

Efficient – high-performance – reliable.
Solar cells from Bosch Solar Energy.



BOSCH



Our monocrystalline solar cells offer impressive features including:

- ▶ High annual yields, even with sub-optimal levels of sunlight, thanks to excellent performance in weak light conditions
- ▶ Exceptionally stable performance thanks to using purest silicon and to high-resistance wafers, produced in-house
- ▶ Improved cell processing as a result of narrow performance tolerances
- ▶ Reliability of short and long term supply, due to high production capacity
- ▶ Pioneering 3-busbar technology reduces the series resistance and helps to boost the power output in the module

Packaging:

- ▶ 150 pack as smallest packaging unit
- ▶ Suitable for controlling/checking incoming goods digitally using a barcode system

Production & quality control:

- ▶ 100% classification under IEC 60904 and IEC 60891
- ▶ 100% testing of reverse-current
- ▶ Regular calibration at Fraunhofer ISE

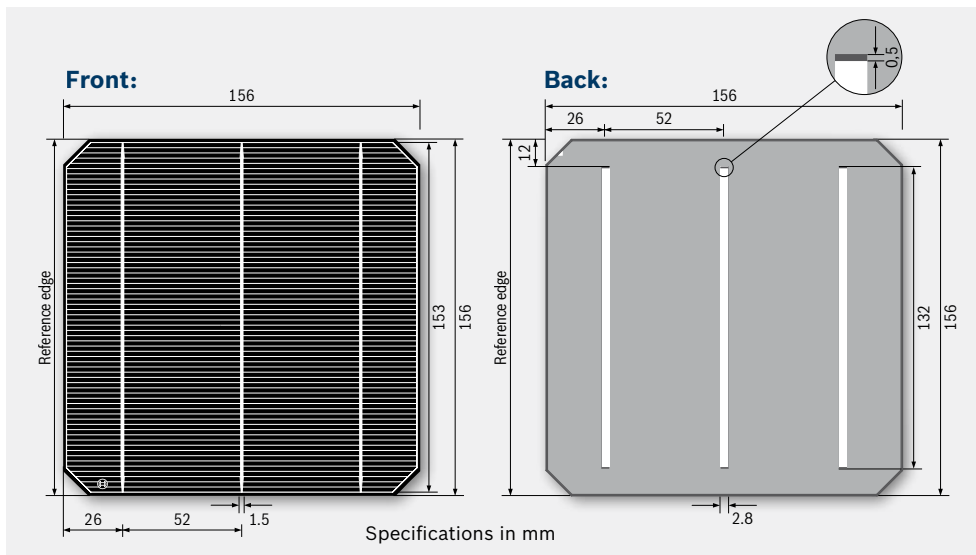
Product characteristics	
Dimensions	156 mm x 156 mm (±0.5 mm) pseudo square
Diagonal	205 mm ±1 mm
Average thickness	200 µm (±40 µm) / 180 µm (-30/+40 µm)
Front contacts (-)	3 x 1.5 mm busbar (silver), textured, silicon nitride anti-reflective coating
Back contacts (+)	3 x 2.8 mm busbar (silver), full-surface aluminium BSF
Dark reverse current	$I_{rev} < 1.5 \text{ A @ } -12\text{V}$
Power sorting	+50/-0 mW

Electrical data:

Class	P _{mpp} [Wp]	Efficiency [%]	V _{mpp} * [mV]	I _{mpp} * [mA]	V _{oc} * [mV]	I _{sc} * [mA]
4.39	4.39-4.44	18.22-18.43	526	8354	623	8878
4.34	4.34-4.39	18.01-18.22	524	8302	617	8808
4.29	4.29-4.34	17.81-18.01	521	8286	615	8795
4.24	4.24-4.29	17.60-17.81	519	8249	614	8764
4.19	4.19-4.24	17.39-17.60	517	8179	613	8763
4.14	4.14-4.19	17.18-17.39	514	8116	613	8753
4.09	4.09-4.14	17.98-17.18	513	8060	613	8750
4.04	4.04-4.09	16.77-16.98	513	7926	612	8744

The electrical data applies for standard test conditions (STC): 1 000 W/m², 25 °C, AM 1.5 (IEC 60904-3 ed.2 2008);
Tolerance P: ±1.5 % rel. **

Temperature coefficients: $\alpha (I_{sc}): +0.02\%/K$ $\beta (V_{oc}): -0.36\%/K$ $\gamma (P_{mpp}): -0.47\%/K$



Storage conditions:

- Store at room temperature, protected from dust and moisture.

Recommendations for processing:

- Tin-plated copper strips
- Coating: 10-15 µm (62 % Sn/36 % Pb/2 % Ag)

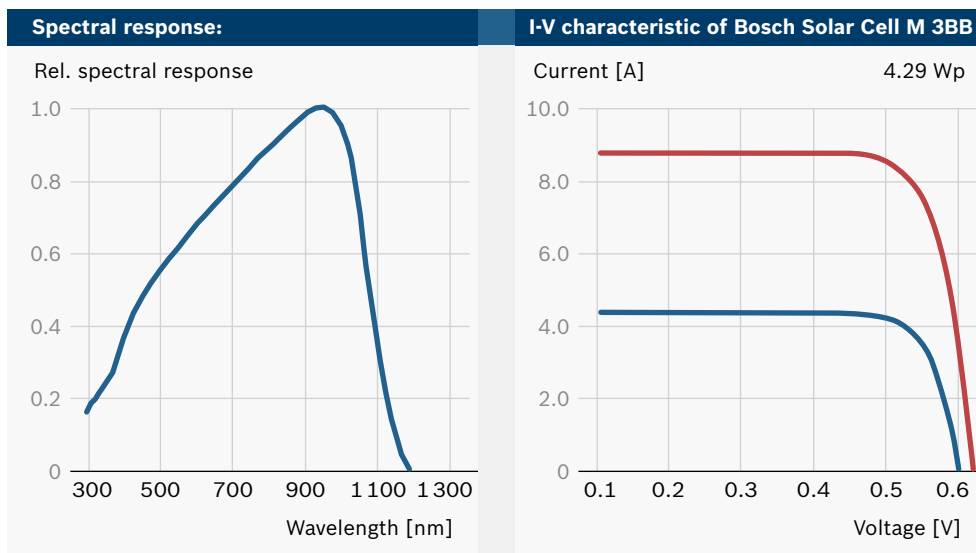
Weak light performance:

Intensity [W/m²]	V _{mpp} [%]	I _{mpp} [%]
1000	0	0
900	-0.3	-10
500	-1.6	-50
300	-3.6	-70
200	-5.55	-80

The electrical data applies for 25 °C and AM 1.5 (IEC 60904-3 ed.2 2008).

* These electrical parameters are typical mean values from historical production data. Bosch Solar Energy AG assumes no liability for the accuracy of this data for future production batches.

** The tolerance value relates to a reference cell calibrated by the Fraunhofer ISE in Freiburg



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