SLU4 Slot Sensor

Quick Start Guide

Ultrasonic Label Sensors for Detection of Clear Labels

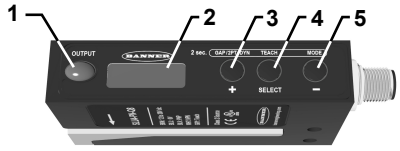
This guide is designed to help you set up and install the SLU4 Slot Sensor. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at www.bannerengineering.com. Search for p/n 230091 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

WARNING:
- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

Models

Model	Supply Voltage	Output Type	Connection
SLU4-PN-2M	12 V DC to 30 V DC	Bipolar NPN/PNP	1.8 m (6 ft) unterminated 5-wire PVC cable
SLU4-PN-Q8			Integral 5-pin M12 male quick-disconnect connector
SLU4-PN-Q7			Integral 4-pin M8 male quick-disconnect connector
SLU4-BM-Q7		Selectable NPN or PNP	

Features and Indicators



1. Output indicator
2. Display
3. (GAP/2PT/DYN)(+)
4. (TEACH)(SELECT)
5. (MODE)(-)

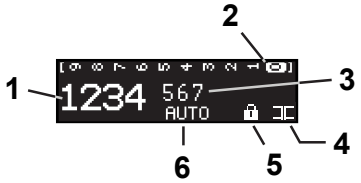
Output Indicator

- Amber LED illuminates when outputs are ON
- Flashes when short circuit or overload detected

Display

Use the display to view menu options and other information.

Figure 1. Display in Run Mode



1. Signal strength
2. Contrast indicator (0 to 9)
3. Threshold number
4. Output in gap or on label
5. Button lock or unlock
6. Auto adjust on/off (AUTO)

Buttons

Use the sensor buttons to program the sensor.

(GAP/2PT/DYN)(+)
- Press and hold for 2 seconds to access and select different TEACH methods
- Press to increase the contrast threshold value
- Scroll through settings in the menu
- Manually adjust the threshold number while in Run mode

(TEACH)(SELECT)
- Press and hold for 2 seconds to initiate the TEACH process
- Select settings in MENU options

(MODE)(-)
- Press and hold for 2 seconds to access the menu
- Scroll through settings in the menu
- Manually adjust the threshold number while in Run mode

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Installation

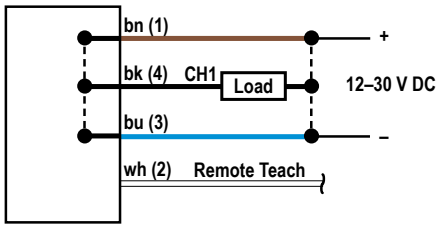
Mount the Sensor

Mount the SLU4 directly and securely using the clearance holes on the side of the sensor (bolts not included).

To lessen the effects of web flutter, position the bottom fork of the sensor slightly above the path of the web so that the web can glide over the bottom of the fork with slight tension.

Wiring

Figure 2. M8 Models—bimodal with remote input



The black wire is selectable NPN or PNP via the menu. This selection causes the remote input to be active low or active high.

Figure 3. M8 model, bipolar

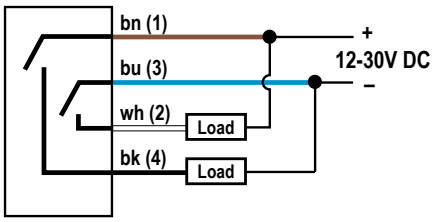


Figure 4. M8 Male Connector

1. Brown
2. White
3. Black
4. Blue

Figure 5. M12 and cabled models—bipolar with remote input

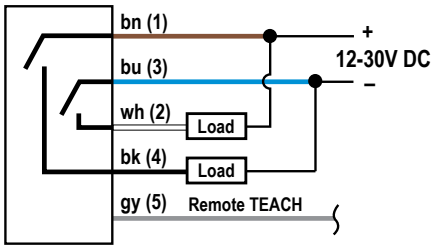
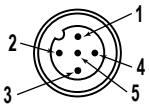


Figure 6. M12 Male Connector



1. Brown
2. White
3. Blue
4. Black
5. Gray

Sensor Setup

Use the following images and instructions to program the sensor for use.

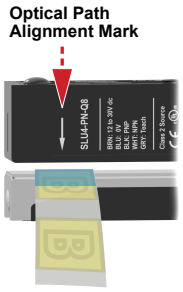
The default TEACH mode is Gap TEACH.

Gap TEACH

The sensor sets a threshold based on the gap between two labels.

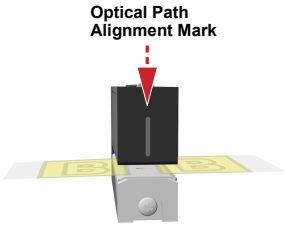
1. Place the label web so that it is centered on the arrow.

Figure 7. Align Label to Arrow



2. Position the gap between the labels in the center of the sensor using the alignment line as shown. When viewing from the top of the sensor, use the output LED to center the gap between the labels.

Figure 8. Align Gap to Line



Note: For a simpler TEACH, remove one label to create a larger gap.

3. Place label webbing so that it slides along the bottom of the sensor gap plate.
   This ensures a more consistent setup and performance.
4. Press and hold the **TEACH** button for 2 seconds.
   The display shows "Gap Set", then returns to Run mode.

The + and - buttons can be used to manually fine tune the sensor to the application.

Sensor Menu

Access the menu from run mode by pressing and holding **MODE** for 2 seconds.

Use **+** and **–** buttons to navigate through the menu. Press **SELECT** to select a menu option and access the submenus. Use **+** and **–** to navigate through the submenus. Press **SELECT** to select a submenu option and return to the top menu or press and hold **SELECT** for longer than 2 seconds to select a submenu option and return immediately to run mode.

To exit Setup mode and return to Run mode, navigate to End and press **SELECT.**

The following are menu options:

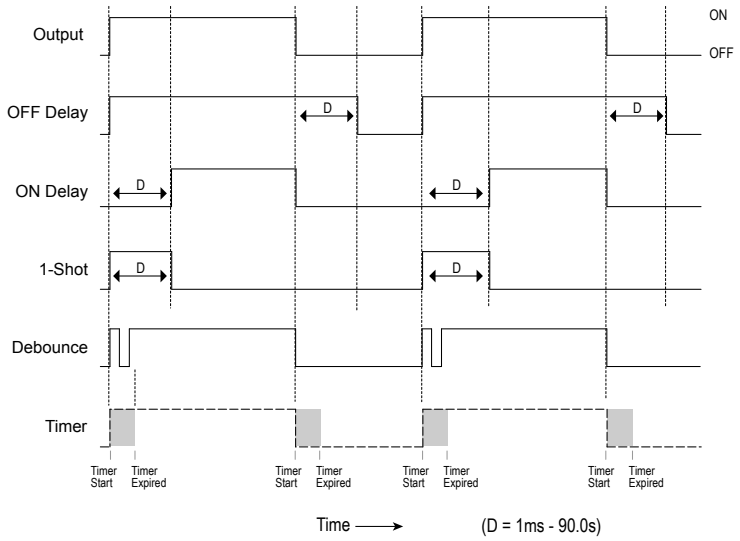
Adaptive Tracking
Evaluates signal levels and makes automatic adjustments to keep the sensor in optimum response levels.

Output Mode
Change from GAP ( ) to LABEL ( ). GAP means the output will be on when the label is not present under the transducer. LABEL means the output will be on when the label is under the transducer.
= Outputs on the Label
= Outputs in the Gap

Display Orientation
Toggles the orientation of the display.

Timer Mode
Selects the output timing delay to be set:
Off Delay—Outputs stay on for set time after duration of input.
On Delay—Outputs turn on when input exceeds set time.
One Shot—Outputs turn on for set time when triggered by input.
Debounce—Output changes immediately when a change in detect state occurs. Then, a timer prevents the output from switching again until the timer expires. This behavior occurs on both the leading and trailing edges of the object.

Figure 9. Output Timing Delays



Timer Value
Sets the delay timer. This menu item is available only if a Timer Mode has been selected. The range is 1 ms to 9999 ms.

Button Lockout
Locks the sensor for tamper-free operation.
The sensor can be taught if it is locked. To unlock the sensor, toggle from Lock ( ) to Unlock (no symbol).

Scope
Allows the operator to visually inspect the current setup for repeatability. The sensor scope also reveals any nominal setup issues or sensitivities to label or gap thickness changes. To shorten the time between signals, press **+**. To lengthen the time between signals, press **–**.

Input Active (SLU4-PN-2M and SLU4-PN-Q8 models only)
Sets the remote input to either Active High or Active Low to dictate the type of signal needed to program the sensor remotely. For more details, see Remote Input on page 4.

Input/Output (SLU4-BM-Q7 model only)
Sets the output to either NPN or PNP. Also sets the remote input to either Active High or Active Low to dictate the type of signal needed to program the sensor remotely. For more details, see Remote Input on page 4.

End
Returns to run mode.

Factory Reset
Resets the sensor to factory defaults.

Remote Input

Use the remote input to program the sensor remotely.

The remote input provides limited programming options. The remote input is either Active High (PNP) or Active Low (NPN) depending on the Input Active setting. For Active High (PNP), connect the white wire to 24 V DC with a remote switch connected between the wire and 24 V DC. For Active Low, connect the white wire to ground (0 V DC) with a remote switch connected between the wire and ground. Pulse the remote input according to the diagram and the instructions provided in this manual.

The length of the individual programming pulses is equal to the value **T: 0.04 seconds ≤ T ≤ 0.4 seconds**.

Remote Input Signals

Note: Waveforms shown correspond to PNP input mode.

Figure 10. Gap Set

Pulse once, 40 ms to 400 ms.

Figure 11. Label Set

Pulse twice, 40 ms to 400 ms, with 40 ms to 400 ms idle time between pulses.

Figure 12. Dynamic Set

Hold the remote input on for more than 750 ms, while pulling the labels and gaps through the sensor, then release the remote input line. The sensor returns to Run mode.

Specifications

Supply Voltage and Current
12 V DC to 30 V DC
Polarity Protected

Note: For use in Class 2 circuits

95 mA at 12 V DC, 45 mA at 30 V DC

Digital Outputs
(1) NPN and (1) PNP open collector output 150mA maximum; <2 V residual voltage
On SLU4-BM-Q7, NPN & PNP are user-selectable
Protected against output short-circuit

Remote TEACH Input
Momentary sinking or sourcing input;1.2 mA maximum; software selectable

Hysteresis
Dynamic, adjusted by TEACH

Response Time
200 µs

Repeatability
125 µs

Threshold Set
1-Point, 2-Point, or Dynamic TEACH; manually or remotely

Threshold Adjust
Manual or AUTO adjust

Output Timers
On Delay, Off Delay, One Shot, or Debounce

Slot Width
4 mm

Indicators
Display: Includes contrast indicator, numerical display, set point and trigger point, and all sensor options and modes
Amber LED output indicator: Illuminates when the sensor's output transistors are ON

Note: Note: If output LED flashes on power up, a short circuit condition exists.

Construction
Chemical resistant, high impact aluminum housing
Conforms to heavy industry grade CE requirements

Connection
Integral 5-pin M12 male quick-disconnect connector, Integral 4-pin M8 male quick-disconnect connector, or 1.8 m (6 ft) unterminated 5-wire PVC cable, depending on model

Environmental Rating
NEMA 4X, NEMA 6P, and IP65

Ambient Temperature
+4 °C to +50 °C (+39 °F to +122 °F)

Certifications
RoHS compliant

c UL us LISTED

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