



**INIR7-R290** 

#### **Key applications**

- R290 leakage detection
- Residential gas monitoring
- Heat pumps
- Refrigeration
- Chill cabinets
- **Vending machines**
- Cold storage systems
- Air Conditioning
- Automotive



Refrigerant (A3) R290 leakage detection sensor

# Datasheet









The **INIR7** is a user-friendly digital Gas Sensor, which is based on the Non-Dispersive Infra-Red (NDIR) technology. It has been primarily designed for the purpose of gas leakage detection in both industrial and REAP applications. Temperature compensation, good accuracy and simple implementation into end-user system make this sensor a perfect solution for gas leakage detection.



T: +48 (0) 32 438 4778

E: sales.is@sgxsensortech.com www.sgxsensortech.com

# **Functional specifications**

Power Supply	Min	Typical	Max		
Supply Voltage	4.5 VDC	24 VDC	30 VDC		
Current Consum			77.12.5		
Average Current Consumption	-	-	45mA @ 5V (MAX for TTL) 25mA @ 12V 15mA @ 24V		
Inrush Current Consumption	-	-	90mA @ 5V 45mA @ 12V 30mA @ 24V		
Measurement			0-100 LEL		
Humidity (non-cond	densing)				
Operating Humidity	0%	50%	100%		
Storage Humidity	0%	50%	90%		
Temperature					
Operating Temp.	-40°C	+20°C	+75°C		
Storage Temp.	-10°C	+20°C	+40°C		
Temp. Cycle Limits			<1.3°C/min		
Pressure (Compensation will be required)					
Operating Pressure	80kPa	-	120kPa		
Serial communicat	ion CAN 2	.0			
Digital signal format	11 identifier	bit (CAN 2.0A	<b>(</b> )		
Standard baud rate	500Kbps as	default			
Serial communicat	ion RS-48	(Modbus	s)		
Digital signal format	8 data bits,	1 stop bit, no ¡	parity		
Standard baud rate	38400bps as	s default			
Body Material		PP-GF20			
Dimensions					
Length (L)		67	7.0 mm		
Width (W)			6.0 mm		
Height (H)		20	).5 mm		
Weight			26 g		
Connector designe according to USCAR 120-S-006-1-Z02 KEYING OPTION:A					
Pin INIR7-C	AN INIR7	'-RS485	INIR7-TTL		
Pin 1 Vsupply	Vsupply	<i>'</i>	Vsupply		
Pin 2 GND Pin 3 WakeUp / A	GND Jarm Wakel I		GND WakeUp / Alarm		
Pin 3 WakeUp / A Pin 4 Request	Reques	st I	wakeup / Alarm Request		
Pin 5 CAN H <sup>1</sup>	RS485	B <sup>2</sup> I	RXD		
Pin 6 CAN_L <sup>1</sup>	RS485	A <sup>z</sup>	TXD		

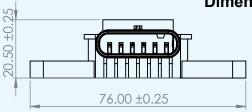


# **Features**

- Factory calibrated for up to 2.1% Propane
- Calibration FREE
- CAN / Modbus communication
- High Resolution up to 50 ppm
- Detectivity Level at 200ppm
- Expected Liftime 10 years
- Temperature compensated
- 0V or Vsupply (Alarm output)
- Dual channel operation
- Full Faults Diagnostics & Error Generation
- Evaluation software for easy testing and calibration functions
- Designe to meets UL 60335-2-40 / IEC 60079-29-1 / IEC60335-2-40 requirements
- IP6







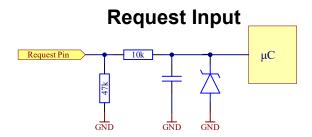
NOTE: All Dimensions in mm. All tolerances Linear +/- 0.25mm and Angular 0.5° unless otherwise stated.



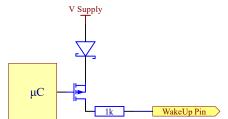
SGX Europe Sp. z o.o. Konduktorska 42 St., 40-155 Katowice, Poland

T: +48 (0) 32 438 4778

E: sales.is@sgxsensortech.com www.sgxsensortech.com



# WakeUp Output



### **Design Considerations & Applications**

#### Warm-Up Time

The Warm-Up Time for the INIR7 sensor is 60 seconds after each power "ON" or every time when changing from Configuration to Measurement Mode. During this time data is not valid.

The Warm-Up time is not including the period that the sensor needs to reach the ambient temperature. The sensor though is capable of producing readings during the Warm-Up but with a higher error than stated in specifications.

#### Calibration

For calibration process please read the appropriate Application Note 1, "INIR7 Protocol & Calibration".

For optimum performance please use following cylinders:

Nitrogen or air
1.05% Propane for Span Cal

Always do Zero Calibration first followed by High Span.

#### **Gas Flow Rate**

For valid evaluation and to keep tests consistent it is recommended to use 450 – 500 cc/min flow rate to minimize any effects due to pressure variations in the INIR7.

#### **Faults Monitoring/Error States**

The Error monitoring and Fault generation takes place every second and is transmitted by the CAN/RS485. Regularly check all the Faults generated by the INIR7 to ensure errorless communication and rise appropriate alarms depending on the Fault code.

#### **Alarm Level**

Alarm level can be configured withing the software provided with the sensor. The default alarm level is 20% LEL (0.42% volume Propane).

#### **Condensation, Dust & Extreme Conditions**

Using the INIR7 in extreme environmental conditions may affect its performance. Typically, the module has a high corrosion resistance and temperature compensated linearized output.

#### **Pressure Compensation**

INIR7 is not equipped with pressure compensation. Based on application environment external pressure compensation might be required.

## Typical performance characteristics

All Characteristics are related to a calibrated sensor and conditions: Temperature 20°C, Relative Humidity 10%RH, Pressure 101kPa, 500 to 1000 ml/min Gas Flow, averaging of 12 values, unless otherwise stated.

Test	INIR7-R290
Warm-up Time*	60 s for full operation @ 25 °C
Basic Error	0 to 100% of full range -> 0.06%vol. or 6% of reading whichever is greater
Repeatability	±2% of full scale
Short Term Stability	0%vol> 0.01%vol. 1.05%vol> 0.02%vol.
Minimum Resolution	From 0 to 2.1% vol> 0.005%vol.
Long Term Drift	±3% of full scale / year (with zero autocalibration ON)
Temperature Error (-20°C to +60°C, relative to 20°C)	0%vol. to 2.1%vol> 0.04%vol. or 4% of reading, whichever is greater
Zero level Humidity Error (10%RH to 90%RH, relative to 45%RH)	±1% of full scale
Response Time	T90 <30s
Power Supply Variations (at ±5% of Nominal Voltage)	The Performance of the INIR7 is not affected by power supply variations as long as the power supply provides DC Regulated voltage according to specifications.
Power Supply Rejection Ration (PSRR) (at ±5% of Nominal Voltage)	at 1 MHz -> 50 dB, at 100 kHz -> 68 dB, at 10 kHz -> 88 dB

<sup>\*</sup>At least 45 minutes for full specification @ 25 °C



S K 4 P

SGX Europe Sp. z o.o. Konduktorska 42 St., 40-155 Katowice, Poland

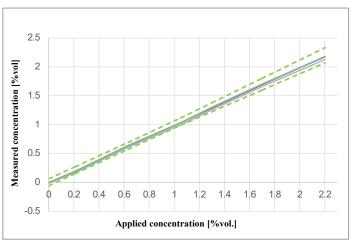
T: +48 (0) 32 438 4778

E: sales.is@sgxsensortech.com www.sgxsensortech.com

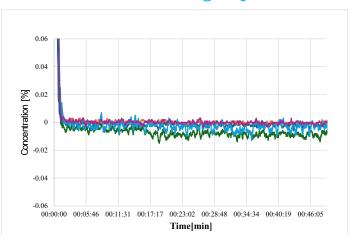
## Typical performance data

All Characteristics are related to a calibrated sensor and conditions, Temperature 20°C, Relative Humidity 10%RH, Pressure 101kPa, 500 to 1000 ml/min Gas Flow, averaging of 12 values, unless otherwise stated

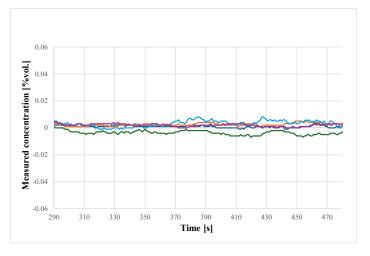
#### **Typical linearity 0-2.1% Propane**



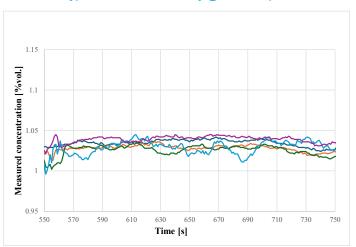
#### Sensor Stabilization @ Nitrogen



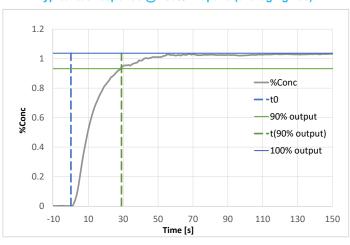
#### Typical Short Term Stability @ Nitrogen



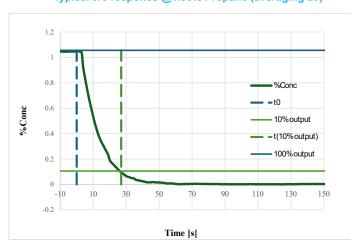
#### Typical Short Term Stability @1.05% Propane



#### Typical t90 response @1.05% Propane (averaging 20s)



#### Typical t10 response @1.05% Propane (averaging 20)





SGX Europe Sp. z o.o. Konduktorska 42 St., 40-155 Katowice, Poland

T: +48 (0) 32 438 4778

E: sales.is@sgxsensortech.com www.sgxsensortech.com

# **CAN frame description**

The default ID is 0x256 and CAN frame layout is as shown below:

	7	6	5	4	3	2	1	0
0	Temperature_u8 msb 7	6	5	4	3	2	1	lsb 0
1	msb 15	14	13	12	11	10	9	8
2	gas_concentrartion u16	00	21	20	19	18	17	lsb 16
3	Low_Power_bit	Sensor_replacement		Temperature_issue	Over_range 27	Alarm 26	Reserved 25	overvoltage
4	Voltage_u8 msb 39	38	37	36	35	34	33	lsb 32
5	msb 47	46	45	44	43	42	41	lsb 40
6	msb 55	54	53	52	Roll_Counter_u8 msb 51	50	49	lsb 48
7	Pressure msb 63	62	61	60	59	58	57	56

Signal factor and offset are described below:

Name	Message	Start bit	Length	Byte Order	Value Type	Initial Value	Factor	Offset	Unit
Temperature (u8)	Sensor_Status_1	0	8	Intel	Unsigned	-55	1	-55	°C
Gas percent (u16)	Sensor_Status_1	16	16	Motorola	Unsigned	0	0.01	0	%
Overvoltage	Sensor_Status_1	24	1	Intel	Unsigned	0	1	0	
Reserved	Sensor_Status_1	25	1	Intel	Unsigned	0	1	0	
Alarm	Sensor_Status_1	26	1	Intel	Unsigned	0	1	0	
Over range	Sensor_Status_1	27	1	Intel	Unsigned	0	1	0	
Temperature issue	Sensor_Status_1	28	1	Intel	Unsigned	0	1	0	
Undervoltage	Sensor_Status_1	29	1	Intel	Unsigned	0	1	0	
Sensor replacement	Sensor_Status_1	30	1	Intel	Unsigned	0	1	0	
Low power bit	Sensor_Status_1	31	1	Intel	Unsigned	0	1	0	
Voltage (u8)	Sensor_Status_1	32	8	Motorola	Unsigned	0	0.2	0	٧
Pressure* (u8)	Sensor_Status_1	56	8	Motorola	Unsigned	0	2	1000	hPa
Roll Counter (u4)	Sensor_Status_1	48	4	Motorola	Unsigned	0	1	0	

<sup>\*</sup>If the sensor includes an additional module with a pressure sensor



SGX Europe Sp. z o.o. Konduktorska 42 St., 40-155 Katowice, Poland

T: +48 (0) 32 438 4778

E: sales.is@sgxsensortech.com www.sgxsensortech.com

# Modbus registers description (for -RS485 and -TTL versions)

Sensor always responds at address 0x00 and the address that is set in parameters.

Supported modbus functions				
Function Name				
0x03	Read Holding Registers			
0x10	Preset Multiple Registers			

Mesurement results							
Value name	Unit	Example	Data type	Word (16 bits)	Register address	Access	
Gas Concentration	% vol.	1.234	float32_t	Low Word High Word	0x00 0x01	R R	
Temperature	К	297.15	float32_t	Low Word High Word	0x02 0x03	R R	
Faults	N/A	0xAAAAAAAA	uint32 t	Low Word	0x04	R	
Ref Average	N/A	30000	float32 t	High Word Low Word	0x05 0x06	R R	
			_	High Word Low Word	0x07 0x08	R R	
Act_Average	N/A	30000	float32_t	High Word Low Word	0x09 0x0A	R R	
Reserved	N/A		float32_t	High Word	0x0B	R	
Operating mode	N/A		uint32_t	Low Word High Word	0x0C 0x0D	R R	
Concentration Range	N/A		uint32_t	Low Word High Word	0x0E 0x0F	R R	

Operating mode			
3 Config Mode			
6 Operation Mode			

Sensor Info						
Value name	Unit	Example	Data type	Word (16 bits)	Register address	Access
Sensor type	N/A	40	uint32 t	Low Word	0x100	R
Sensor type	IN/A	40	uiiit32_t	High Word	0x101	R
Castuma	N/A	1	uint32 t	Low Word	0x102	R
Gas type	IN/A	1	umisz_t	High Word	0x103	R
Serial number	N/A	0xC7123401		Low Word	0x104	R
Serial Humber	IN/A	UXC/125401	uint32_t	High Word	0x105	R
Firmware version	N/A	42	uint32 t	Low Word	0x106	R
riffiware_version	IN/A	42	umtsz_t	High Word	0x107	R
Calibration time	hhmmss	140531	uint32 t	Low Word	0x108	R
Calibration_time	11111111155	140551	umtsz_t	High Word	0x109	R
Calibration date	ddmmyy	270323	uint32 t	Low Word	0x10A	R
Calibration_date	uuiiiiiyy	270323	uiiit3z_t	High Word	0x10B	R

Gas Types					
0	Methane				
1	R290				
2	R600a				
3	CO2				
4	R32				

User parameters							
Value name	Unit	Example	Data type	Word (16 bits)	Register address	Access	
Concentration range	% vol.	2.1%	float32 t	Low Word	0x200	R/W	
Concentration range	70 VOI.	2.1/0	1100132_1	High Word	0x201	R/W	
Coop gos concentration	% vol.	1.05%	float32 t	Low Word	0x202	R/W	
Span gas concentration	7₀ VOI.	1.05%	110at32_t	High Word	0x203	R/W	
Alarm gas	0/	0.420/	fl+22 +	Low Word	0x204	R/W	
concentration	% vol.	0.42%	float32_t	High Word	0x205	R/W	
Averaging time		20	in+22 +	Low Word	0x206	R/W	
Averaging time	S	20	uint32_t	High Word	0x207	R/W	
Reserved	N/A		uint32 t	Low Word	0x208	R/W	
Reserved	IN/A		umisz_t	High Word	0x209	R/W	
Reserved	N/A	0x00	uint8_t	Low byte	0x20A	R/W	
Reserved	N/A	0x00	uint8_t	High byte	UXZUA	R/W	
AutoZero algorithm	N/A	0x01	uint8_t	Low byte	0x20B	R/W	
Modbus Device Address	N/A	0x05	uint8_t	High byte	UXZUB	R/W	

Commands						
Value name	Register address	Access				
Enter Config Mode	0x300	R/W				
Enter Operation Mode	0x301	R/W				
Calculate NEW Zero	0x302	R/W				
Calculate NEW Span	0x303	R/W				
Reset to Factory Default	0x304	R/W				
Software Reset	0x305	R/W				

#### Write 1 to execute command

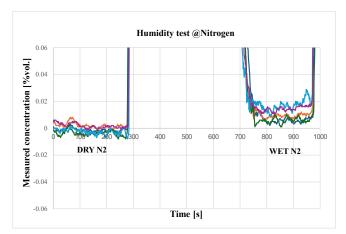
	Command result		
V	'alue	Description	
	1	Not performed yet	
	2	Done without errors	
	3	Error during execution of command	



An Amphenol Company

SGX Europe Sp. z o.o. Konduktorska 42 St., 40-155 Katowice, Poland T: +48 (0) 32 438 4778

E: sales.is@sgxsensortech.com www.sgxsensortech.com



#### Intended use

This device is designed for use as a gas detection element, but its design is not certified for use in explosive atmospheres.

#### **ROHS** compliance

Under the EU Directives, compliance testing is necessary for Pb, Cd, Hg, Cr (VI) and Br. The RoHS directive is effective since July 1, 2006. The regulations prohibit the use of these hazardous substances in new products sold after July 2003.



#### **WEEE** directive

WEEE (Waste from Electrical and Electronic Equipment) is a directive that controls how electric and electronic equipment is handled and recycled effective since August 13, 2005. INIR7 clustered as component and SGX do not need to have a recycling scheme in place, but manufacturers may need to ensure WEEE compliance for their systems.



# 1.15 | DRY | 1.05%PR | WET | 1.05%PR | 1.05%P

Humidity test @1.05%Propane

#### **Handling precautions**

- A. Do not drop the sensor on the floor as this could cause damage to the pins or internal components.
- B. Avoid mechanical force against pins. Protect from dust and sprayed acidic particles.
- Do not immerse in water or other fluids.

#### **ESD** precaution

ESD (Electrostatic Discharge) sensitive device. Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary subjected circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

Target Gas

**Order Information** 

Comunication

RS485 (TIA/EIA-485)

**CAN** (CAN 2.0)

**INIR7-R290-Y** 

Warning! Plugging or Unplugging the Sensor while in operation may damage the device beyond repair. Always power down the instrument when performing maintenance.



#### **Warranty & Warning**

The WARRANTY for all the INIR7 Gas Sensors is 1 years from the purchased date based on use according to this document and the INIR Application Note.

Warranty period or any extended warranties would be confirmed with the order confirmation.

The warranty is invalidated if the sensor is used under conditions other than those specified in this datasheet.

In addition, please pay attention to the following conditions as they will void immediately the WARRANTY:

- 1. Do not allow water condensing into the sensor or deep the sensor into water.
- 2. Do not change label or cover it with other stickers.
- 3. Do not over voltage or overcurrent the sensor; always observe the correct polarity of the input.
- 4. Do not solder directly onto the pins, pads or the external body of the sensor.
- 5. Do not drop on the floor or hit it with tools.
- 6. Do not open, cut or break sensor apart.
- 7. Do not expose the sensor to high levels of dust.
- 8. Do not expose the sensor to corrosive gases or operate under corrosive environments.
- 9. Do not paint or mark the sensor externally.
- 0. Do not use in acid environment or operate under gases containing acid vapours or particles.
- 11. Do not custom modify the sensor.
- 12. Do not clean the sensor with acid.

#### DISCI AIMER:

SGX Europe Sp. z o.o. reserves the right to change design features and specifications without prior notification. We do not accept any legal responsibility for customer applications of our sensors. SGX Europe Sp. z o.o. accepts no liability for any consequential losses, injury or damage resulting from the use of this document, the information contained within or from any omissions or errors herein. This document does not constitute an offer for sale and the data contained is for guidance only and may not be taken as warranty. Any use of the given data must be assessed and determined by the user thereof to be in accordance with federal, state and local laws and regulations. All specifications outlined are subject to change without notice.

SGX Europe Sp. z o.o. sensors are designed to operate in a wide range of harsh environments and conditions. However, it is important that exposure to high concentrations of solvent vapours is to be avoided, both during storage, fitting into instruments and operation. When using sensors on printed circuit boards (PCBs), degreasing agents should be used prior to the sensor being fitted. SGX Europe Sp. z o.o. makes every effort to ensure the reliability of its products. Where life safety is a performance requirement of the product, we recommend that all sensors and instruments using these sensors are checked for response to gas before use.

Copyright© 2012-2025 SGX Sensortech All rights reserved.

Trademarks and registered trademarks are the property of their respective owners.

No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of the publisher, except in the case of brief quotations embodied in critical reviews and certain other non-commercial uses permitted by copyright law.

For permission requests or technical support please contact or write to the publisher, addressed "Attention: Permissions Coordinator".